

HOW NAD

Training



DAL358

• Ceiling diffuser: Square or Circular



SAL35

• Linear diffuser



RRA

Duct diffuser with slots



RDD

Duct diffuser with perforation

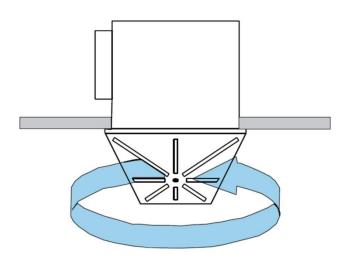
What you need to know before you start?

- What type of application?
- What is the usage? (heating/air conditionning/Ventilation)
- What is the installation height?
- Are there any obstacles?
- What is the total airflow rate?

DAL358



- Swirl airflow
- Square or circular front plate
- Plenum included



Video swirl airflow

DAL358

- 16x16 (400x400), 20x20
 (500x500), 24x24 (603x603)
 ou 32x32 (800x800)
- Ø12 " (300), 16"(400),
 20"(500), 24"(600) ou
 32"(800),
- Gypsum Ceiling, T-bar or apparent (without ceiling)

Note: apparent ceiling Ø of front plate = Ø of diffuser



DAL 358-Q-300/400



DAL 358-Q-400/400



DAL 358-Q-500/502



DAL 358-Q-300/603



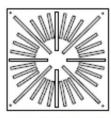
DAL 358-Q-400/603



DAL 358-O-500/603



DAL 358-Q-600/603



DAL 358-Q-800/800



DAL 358-R-300



DAL 358-R-400



DAL 358-R-500



DAL 358-R-600



DAL 358-R-800

Useful information

DAL 358 square

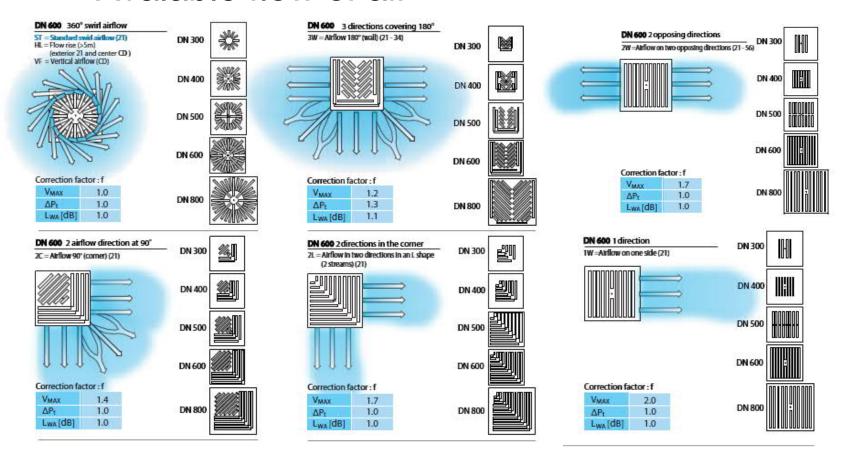
Cote DN	300/400	500	600	800
Ø inlet	150 mm / 6 in	200 mm / 8 in	250 mm / 10 in	300 mm / 12 in
Weight (kg/lbs)	5.2/11.5	7.1/15.6	11.5/25.3	14.6/32.2

DAL 358 round

Cote DN	300/400	500	600	800
Ø inlet	150 mm / 6 in	200 mm / 8 in	250 mm / 10 in	300 mm / 12 in
Weight (kg/lbs)	4.2/9.3	6.2/13.7	8.5/18.7	14.1/31.3

Adaptability to the room

Avalable flow of air



Adaptability to room

Custom Plenum available if required

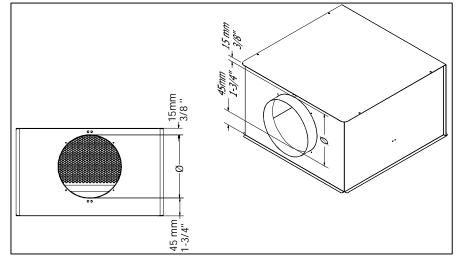
Plenum with oval inlet

min height =
$$\emptyset/2 + 60$$
 mm (2-1/3 ") (45+15)

15 mm -0/2 - 15 mm

Plenum with round inlet

min height =
$$\emptyset$$
 + 60 mm (2-1/3 ") (45+15)



Custom made (architectural)



Quick selection

Height of	Air flow I	by surface	Nominal size	Quantity of diffusers	Airflow p	er diffuser	Min. distance diffuser	Min. distance wall	Critical X	Pressure difference	Acoustic Power level
tne room	the room m ³ /h/m ² cfm/sq ft	cfm/sq ft	DN	m³/h	cfm	(m)	(m)	(m)	ΔP (Pa)	L _W (dBA)	
2,44 m / 2,75 m (8/9 ft) 1	9 15 24 30	0.5 0.8 2 1.3 1.6	DN 400 DN 500 DN 600 DN 600	4 4 4 6	228 366 660 500	134 215 350 295	1.6 2.8 5.5 3.6	0.9 1.5 2.8 7 1.9	1.4 1.4 1.9 1.4	25 25 30 18	36 36 42 33
3,05 / 3,7 m (10/12 ft)	9 15 27 37	0.5 0.8 1.5 2	DN 400 DN 500 DN 600 DN 600	4 4 4 6	228 366 685 609	134 215 403 358	0.4 1.5 4.6 3.7	0.3 0.9 2.4 1.9	1.4 1.4 1.9 1.7	25 25 32 26	36 36 43 39
4.0 / 4,3 m (13/14 ft)	9 15 27 37	0.5 0.8 1.5 2	DN 500 DN 500 DN 600 DN 800	2 4 4 4	457 366 685 914	269 215 403 537	0.8 0.3 2.5 3.7	0.6 0.2 1.5 2.0	1.7 1.4 1.9 1.8	36 25 32 28	42 36 43 44

^{**}Lw(dBA): The absorption of the room is not considered.

Column for any room from that height at the same volume of air per diffuser
Column in reference to the example

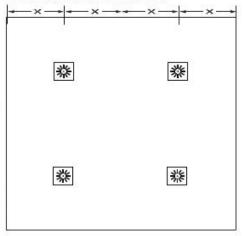
Specifications:

- Room: $L \times W \times H = 10 \text{ m} \times 10 \text{ m} \times 2.44 \text{m}$ (33 ft x 33 ft x 8 ft)
- Total air flow in the room: 1400 cfm (4)
- Initial temperature difference: ΔT = -10°C
- Air velocity: 0.15 m/s (30 cfm) 1.3 m
- VAV: 25%

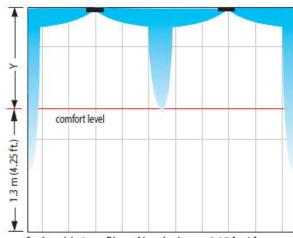
Using the data on ceiling height 1 and airflow rate by surface (m² or sq. ft.²), 2 choose the nominal size (DN) of the DAL 358. 3

Divide the total airflow rate of the room 4 by the ideal value of the air flow rate for the selected size. Adjust the quantity of diffusers to achieve symmetry in the room while respecting the maximum airflow rate in the optimal setting range. 5 Watch for minimal distance between diffusers and between diffusers 6 and walls. 7

Location of the diffusers

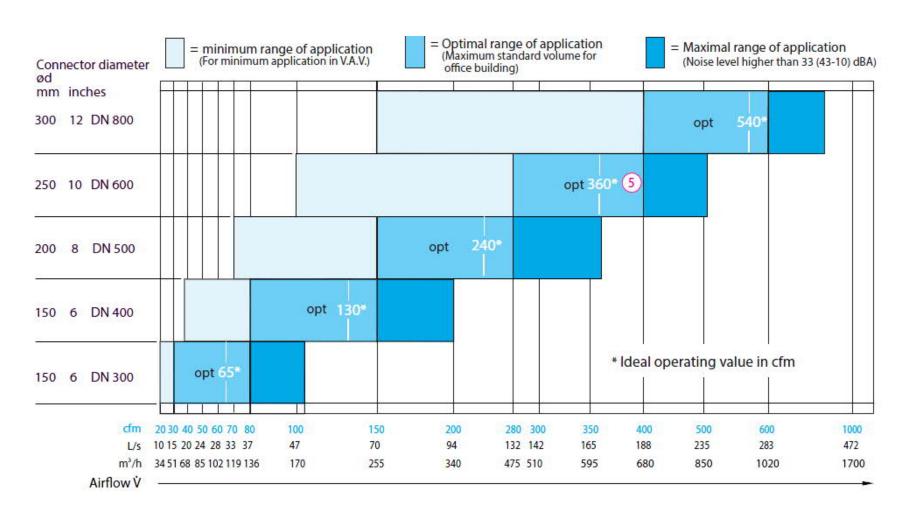


Airflow pattern - DN 600

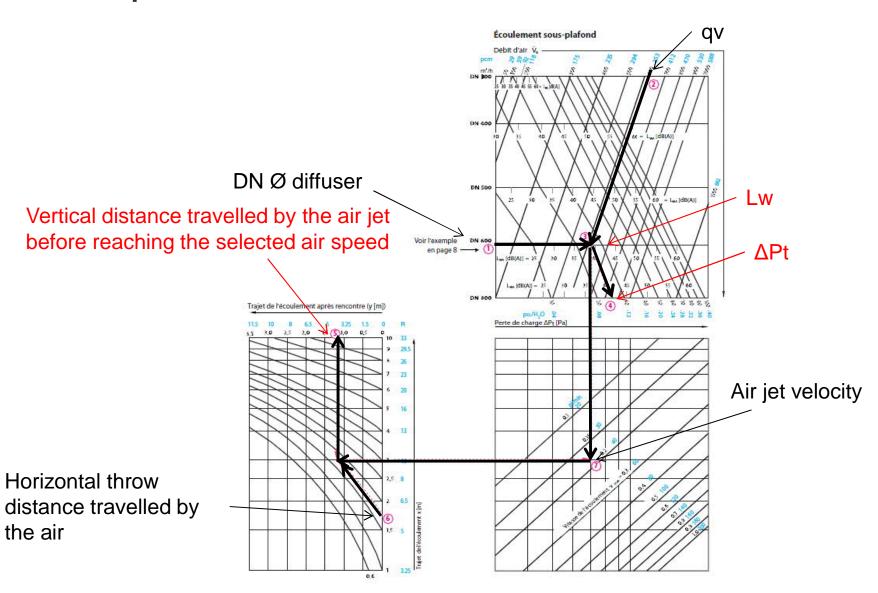


Scale grid: 1 m Blue: Air velocity >= 0.15 [m/s]

Range of application



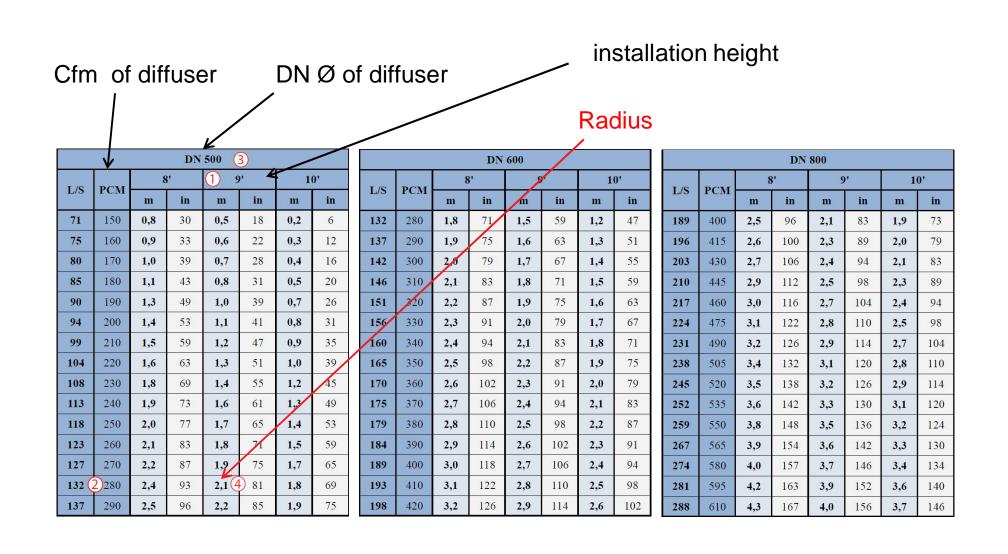
Graphic simulation

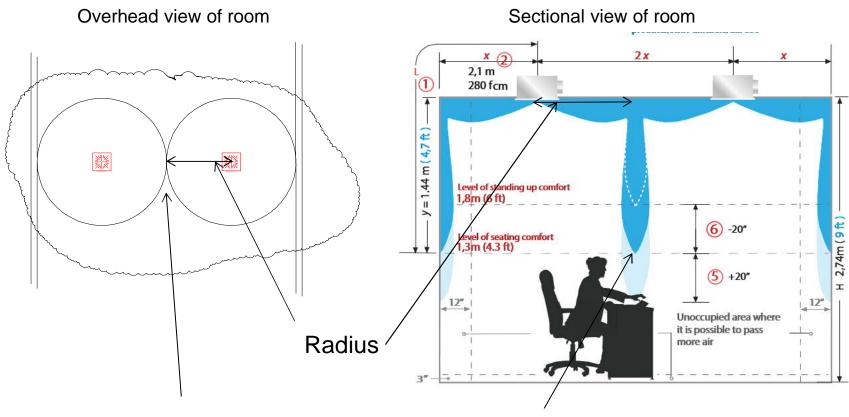


Critical zone: Occupied zone where the air flow speed exceeds 30 fpm (0,15 m/s)

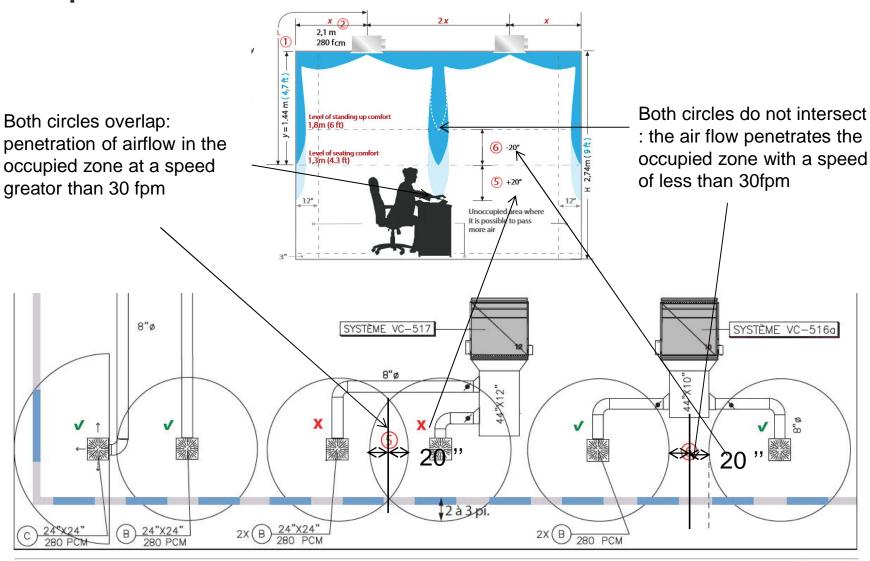
NB: Occupied zone : 4,3 feet (1,3 m) off the floor, when seated also called comfort zone.

NAD Klima Has developed a graphic method of avoiding situations of discomfort





Both circles touch: speed of airflow at 4,3 ft = 30 fpm



In the TOP view, NAD Klima has subtracted the vertical distance from the total throw of the diffuser.

Vertical Distance is the distance between the head of the occupant and the ceiling (1,3 m, 4 ft off the floor).

In order to obtain the Total Horizontal Throw at 30fpm, you have to add the Vertical Distance.

Example:

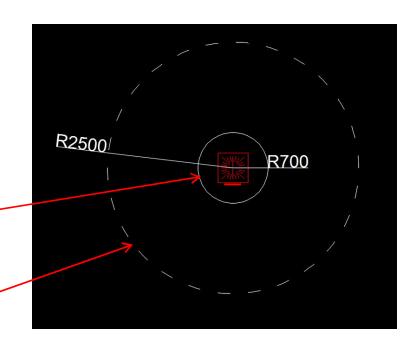
If Ceiling Height is 9'

Vertical Distance = 9' - 4' = 5'

You have to add 5' or 60 to the horizontal radius of the Comfort Evaluation Circle.

NAD Comfort Evaluation Circle

Circle Representing Total Horizontal Throw at 30 fpm.



10'

m

DN 600

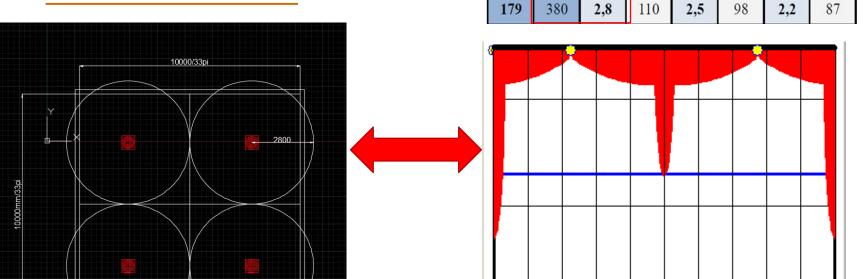
8'

Sample with CAD

Room 10m x 10m (33x33 ft) at 2,44m (8')

4 DAL 358 DN 600 380 cfm each

VIDEO SAMPLE



L/S

PCM

CAD block with circles available on www.nadklima.com

Technical spec chart NAD

NAD specifications DAL358

Identification	Manufacturer	Model	Comments
D1	NAD Klima	DAL358-Q-600-603-ST	1, 2, 3, 4, 5
D2	NAD Klima	DAL358-R-500-603-ST	1 , 2, 3, 4 , 5
D3	NAD Klima	DAL358-Q-500-603-ST	1 , 2, 3, 4 , 5
D4	NAD Klima	DAL358-Q-400-603-3W	1,2,3,4,5

Comments:

- 1 Plenum with balancing damper must be supplied by the manufacturer.
- 2 The color of the diffuser must be selected from the RAL chart, as well the colour of the rollers from our standard colors (withe, black, creme).
- 3 The plenum with an acoustic insulation must be supplied by the manufacturer.
- 4 The plenum is supplied with an inlet flange on TOP
- 5- The plenum with a radial damper must be supplied by the manufacturer.

AL 358				Product		
Q = Sq	Q = Square R = Round		Configuration			
300, 400, 500, 6		300	Nominal dimension			
	400, 502, 6	03, 800	(603 for 24"X24" T-bar)			
	HL = VF = 1W = 2W = 2L = 2C = 3W = RB =	Estandard helical airflow (21) Flow rise (>5m) (exterior 21 and center CD) Vertical airflow (CD) Airflow on one direction (21) Airflow in two opposing directions (21 - 65) Airflow in two directions in an L shape (21) 90° airflow (corner) (21) 180° airflow (wall) (21 - 65) Roller nozzles (return) Without roller (return)		Air flow		
	C = B =	W = White roller and receptacle (RAL 9003) C = Cream roller and receptacle (RAL 9010) B = Black roller and receptacle X = Without roller	am roller and receptacle (RAL 9010) ck roller and receptacle			
		9003 = White 9010 = Cream 005B = Solar Black (Standard black matte) 005M = Silver Mat (Standard metallic grey) = RAL color (write color number of RAL)		Diffuser color		
		S = Plenum with side inlet T = Plenum with top inlet X = Without plenum		Plenum		
		 I = With acoustic insulation A = With closed cell acoustic insulation X = Without insulation 	on	Acoustic insulation		
		F = With fireproof insulation et X = Without fireproof insulation	fireproof damper n et fireproof damper	Fireproof insulation		
		D = With axial damper (for s R = With radial damper (for X = Without damper	ide inlet only with standard adjustment) top and side inlet) *	Balancing damper		
1358 0 30	N 603 ST	W - 9003 - S - X - X - X Annotation		Example		

Technical Specs

Available online word and excel format www.nadklima.com

1. Description and physical characteristics

- 1.1. The high induction swirl airflow diffuser shall be made of 20 ga. mat finished steel. The round or square front plate shall have integrated eccentric adjustable rollers
- 1.2. The 100 mm long UL 94 certified eccentric rollers shall have an alphanumeric identification which will permit the adjustment of the air flow pattern over 180 degrees.
- The diffuser's front plate shall be adapted to fit regular North American suspended ceilings or classic gypsum ceilings.
- 1.4. The diffuser plate shall be available for air flows of 1, 2 or 3 directional configurations as well as corner or "L" shapes.
- 1.5. The diffuser shall be powder coated with a polyester TGIC-free paint, providing a smooth, easy-to-clean, chip and fade resistant finish. The architect or client shall choose a standard colour from the RAL colour chart.

2. Performance

2.1. The performance shall be guarantee by using performance curves or simulation software for critical areas. These shall indicate the pressure drop, acoustic power it generates as well as showing a cross-sectional view illustrating the critical airflow path in cooling, isothermal and heating modes.

2.2. Parameters of guaranteed comfort

- 2.2.1 The performance statistics of the diffuser shall reflect a maximum air speed of 0.15 m/s (30 ft/m) in occupied zone at 1.3m (4 ft) from the floor. The performance guarantee shall be demonstrated in plan view with circles showing the path of the air stream.
- 2.2.2 The diffuser must ensure a maximum variant in temperature difference of -1 °C between the air jet and the area occupied in 4 ft (1.3 m) from the floor. To achieve this, the ratio of temperature differential shall perform at minimum of $\Delta T_{xy} / \Delta T_0 \leq$ 0.1 (for an initial differential at $\Delta T_0 =$ -10 °C).

2.2.3. In cooling, the diffuser shall guarantee in variable volume (VAV) a critical distance (X_{crit}) of at least that which is indicated in the following table:

Diffuser inlet in.	Air flow maximum cfm	Air flow minimum cfm	X critic ft. (m)
6	80 - 150	20 - 40	1'-7" (0,5)
8	151 - 280	41 - 90	1'-11" (0,6)
10	281 - 400	91 - 140	2'-3" (0,7)
12	401 - 600	141 - 200	2'-7" (0,8)

3. Plenum

- 3.1. The diffuser shall be delivered with a plenum made and tagged by the diffuser's manufacturer. The plenum shall be constructed from 24-gauge galvanized steel and includes a perforated stabilizing (equalizing) plate which regulates the airflow rate. Four suspension points which adhere to paraseismic standards are integrated in the plenum. The inlet shall be centered on the side or on the top of the plenum, and its size shall be calibrated to accommodate the airflow rate. The joints of the plenum shall be sealed with caulking which is free of VOC (volatile organic compounds) emissions.
- The diffuser front plate shall be attached to the plenum by a central screw.
- 3.3. When required, the plenum shall be supplied with a damper adjustable through the finished side of the front plate, in order to adjust the volume of air. This damper shall be available in two options:
- 3.3.1 Radial damper: Key with circular pivoting blades on a flexible metallic cable shall be adjustable through the front plate of the diffuser allowing for air flow adjustment of 0% to 100%.
- 3.3.2 Axial damper: Perforated swiveling flap from 0 to 90 degrees with a blocking system allowing for air flow adjustment of 25% to 100%.

4. Balancing

- 4.1. Balancing of DAL 358 diffusers shall be performed by a professionally certified technician, trained in ventilation system balancing.
- The technician shall take into consideration the correction factor for use of a balometer when regulating air volume.
- Quality required: NAD Klima, model DAL 358

EXERCISE FOR THE VALIDATION OF CONDITIONS OF COMFORT

DAL 358

Cooling

Heating exclusively through the ceiling mounted diffusers

Training



DAL358

• Ceiling diffuser, square or round



SAL35

• Linear diffuser



RRA

• Duct diffuser with slots



RDD

Duct diffuser with perforation

SAL35

- Linear diffuser
- Available with one or multiple slots
- Max length : 2 m.
- Continuous effect
- Plenum included



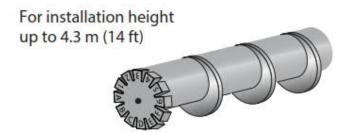
Type of rollers for the diffuser

Installation height up to 14 ft (4,3 m)

Installation height between 14 ft (4,3 m) to 30 ft (9m)

Eccentric roller

Roller nozzles





Selection

Specifications:

Height of the air duct: H = 3.00 mAir flow by diffuser : $Vo = 384 \text{ m}^3/\text{h}$

Heating/Cooling mode

length of SAL: L = 1500 mm

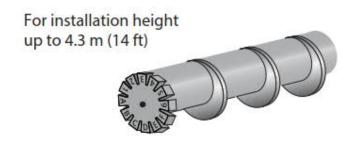
Research

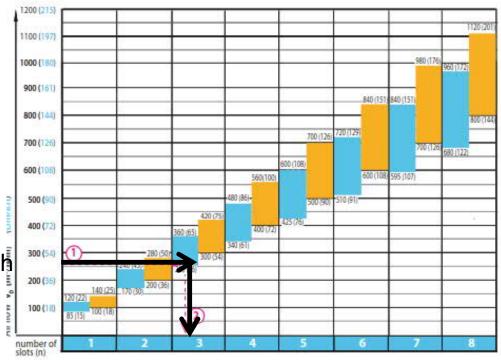
- 1- Air flow by meter of slot section
- 2- Number of slots n.

Solution:

- 1- 384 m³/h \div 1.5 = 256 m³/h/m_f
- 2- Number of slots: n = 3

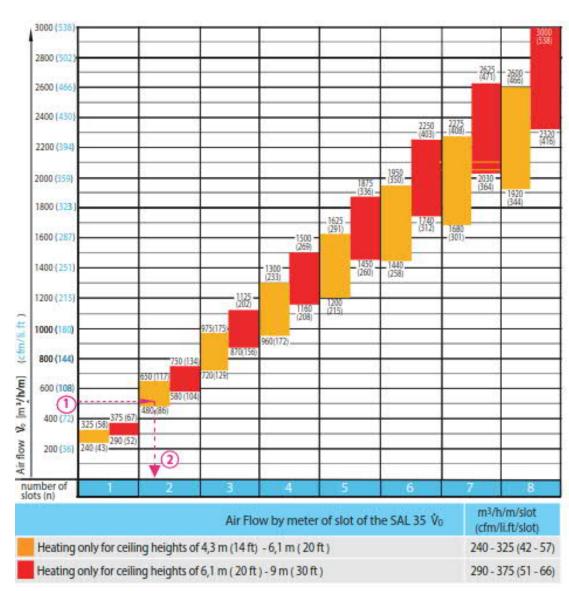
256 m³ / h





Air Flow by meter of slot of SAL 35 \dot{V}_0	m³/h/m / slot (cfm/ li.ft / slot)
Cooling only for all ceiling heights Heating and cooling or cooling only for ceiling heights ≤ 3.0 m (10 ft)	85 - 120 (15-21)
Heating and cooling or heating only for heights of 3,0 m (10 ft) - 4,3 m (14 ft)	100 - 140 (18 - 25)

Selection



For installation height 4.3 m (14 ft) to 9 m (30 ft)

Note:

To facilitate the selection of the SAL, the total airflow must be calculated for active slot lengths of 1m.

Specifications:

Height of the air-duct: H = 5.00 mAirflow by diffuser: $Vo = 770 \text{ m}^3/\text{h}$ Cooling: $\Delta T = -15^{\circ}\text{C}$ Heating: $\Delta T = +15^{\circ}\text{C}$ Length of SAL: L = 1500 mm

Research:

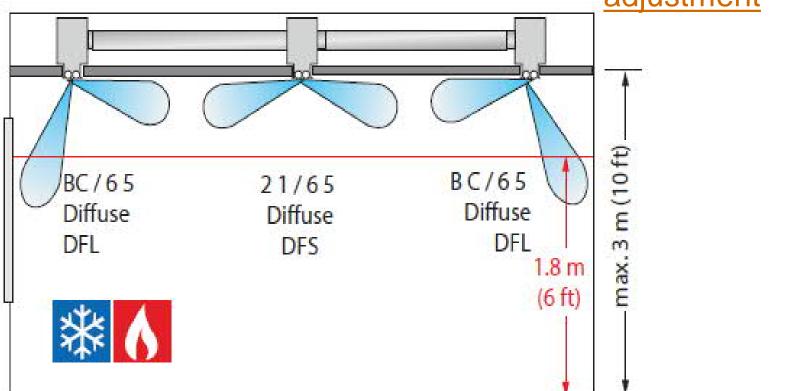
- 1- Airflow by metre of slot section
- 2- Number of slots (n) in cooling

Solution:

- Each slot of 1500 mm = 1.5 m of length, which we divide by 1.5 to find the air flow by metre of slot: 770 m³/h / 1.5 = 513 m³/h/m
- ② The diagram "Number of slots" and in a cooling mode we find the number of slots: n=2.

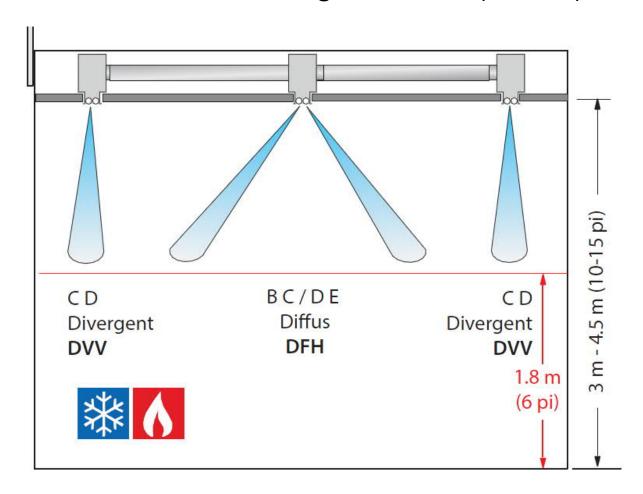
Air flow directional control

Maximum installation height of 10 ft (3m) Video windows adjustment



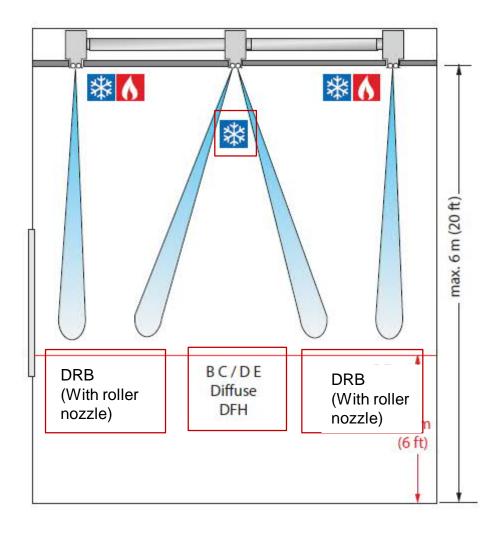
Air flow directional control

Maximum installation height of 14 ft (4,3 m)



Air flow directional control

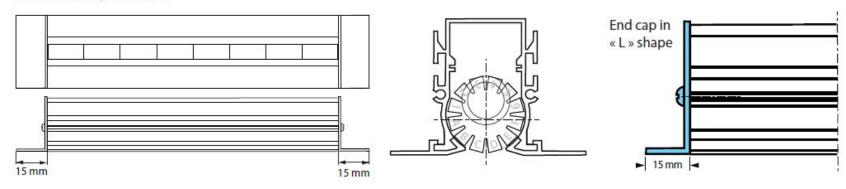
Maximum installation height 30 ft (9.0 m).



End Cap

Single installation PL2: With "L" end caps on both sides.

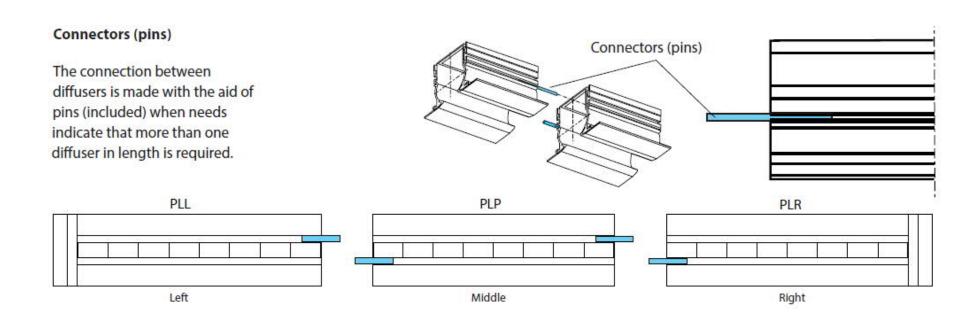
PL with wide profile ("L")



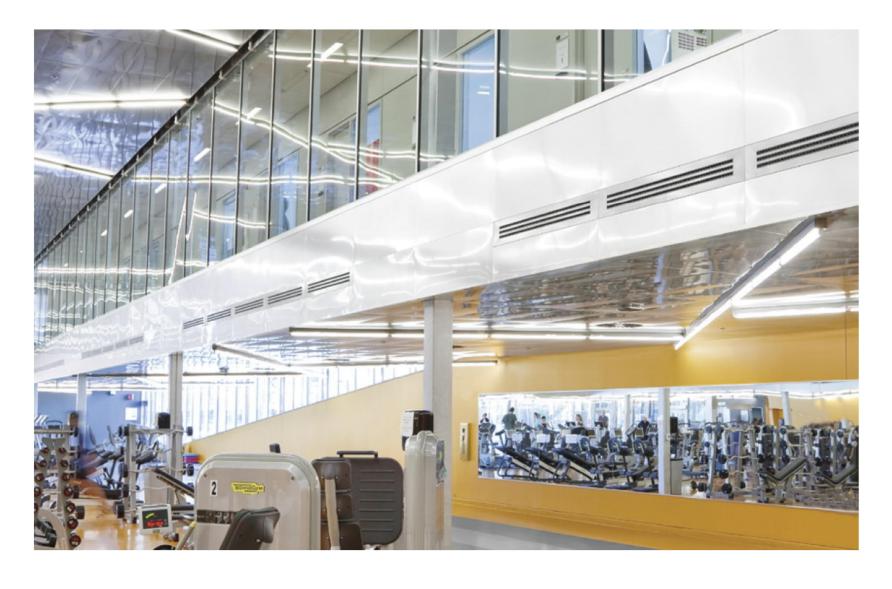
End Caps

Multiple installations

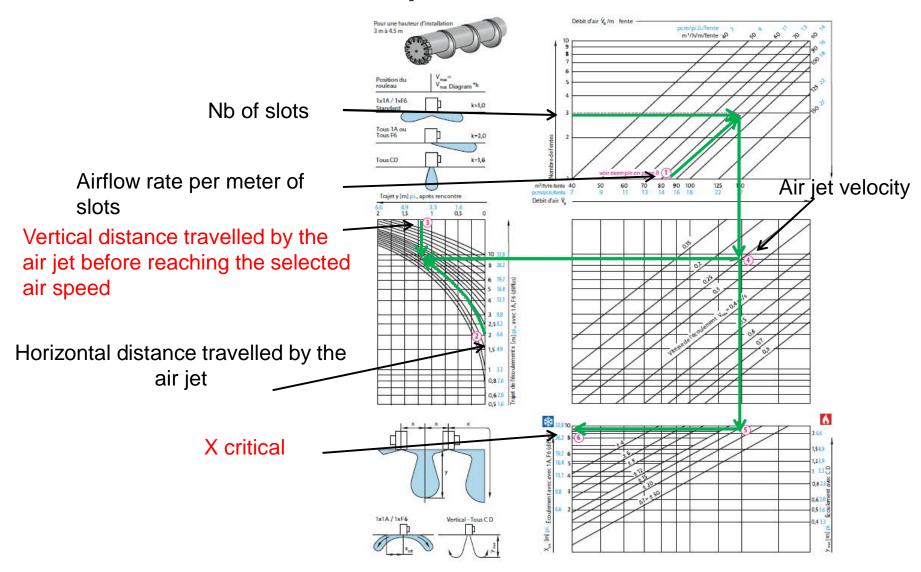
PLL + PLP + PLR: with "L" end caps



Continuous Look



Simulation Graphic



Technical Specs chart

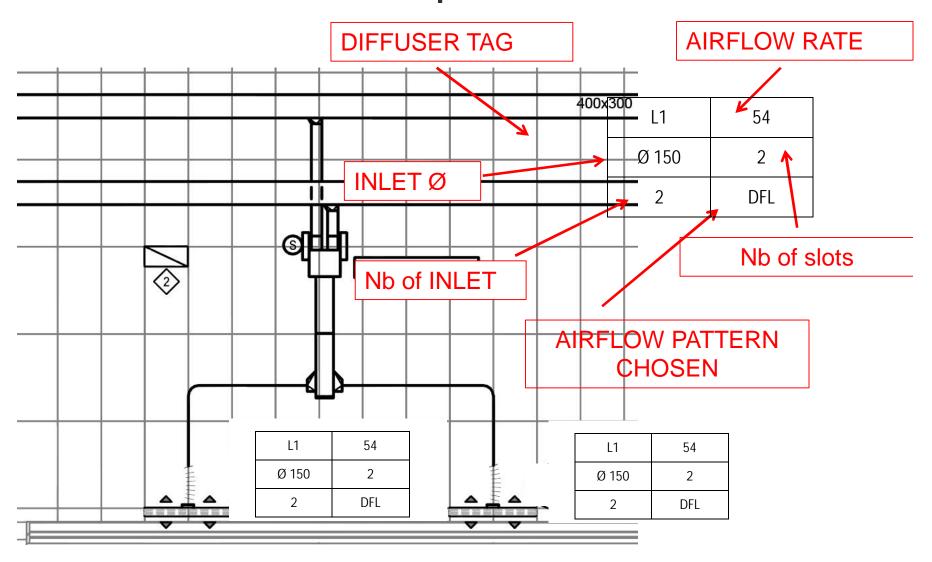
NAD Specifications SAL35

Identification	Manufacturer	Model	comments
L1	NAD Klima	SAL35-2000-3	1,2,3,4,5,6
L2	NAD Klima	SAL35-1500-3	1,2,3,4,5,6
L3	NAD Klima	SAL35-2000-4	1,2,3,4,5,6

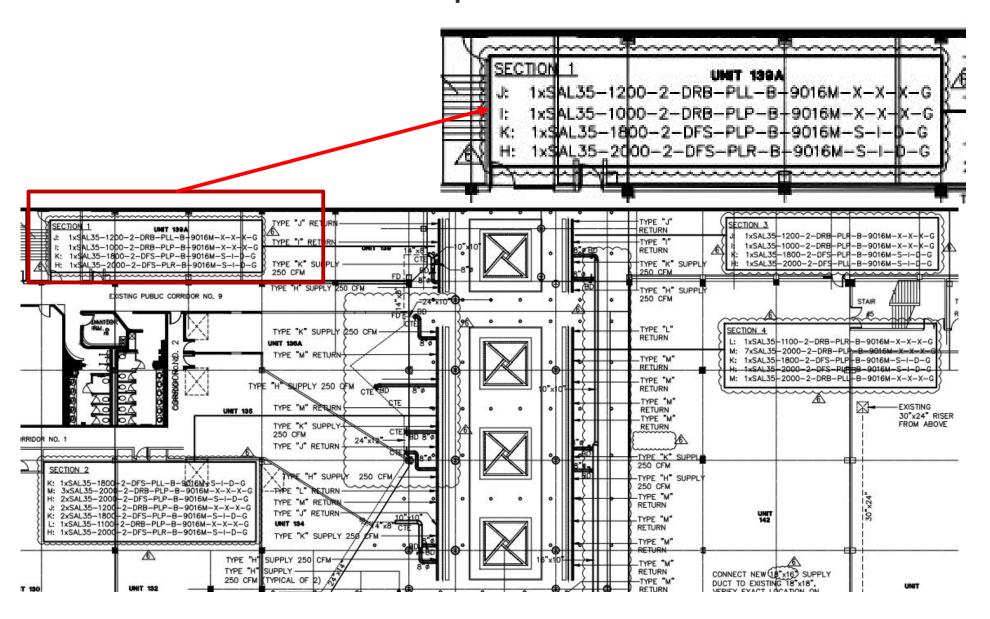
Note:

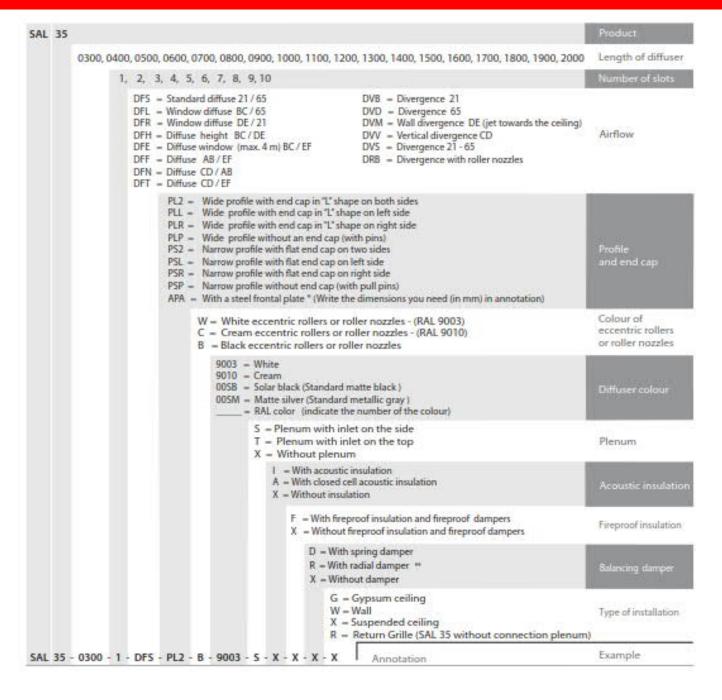
- 1 Plenum with balancing damper must be supplied by the manufacturer.
- 2 The color of the diffuser must be selected from the RAL chart, as well the colour of the rollers from our standard colors (withe, black, creme).
- 3 Air pattern adjusted and balanced in factory according to plan
- 4 The plenum is supplied with an inlet flange on TOP
- 5- The plenum with a radial damper must be supplied by the manufacturer.
- 6- The plenum with an inner acoustic insulation will be supplied by the manufacturer

Codification on plans



Codification on plans: line of SAL





Specification

Available online In word and excel format www.nadklima.com

1 - Description and physical characteristics

- The high induction linear diffuser shall be made of extruded aluminum profiles.
- 1.2. The 100 mm long eccentric rollers shall have an alphanumeric identification which will permit the adjustment of the air flow pattern over 180 degrees.
- The diffuser shall be adapte to fit regular North American suspended ceilings, classic gypsum ceilings or wall installation.
- The diffuser shall be supplied with a wide or narrow profile.
- 1.5. The diffuser shall be powder coated with a polyester TGIC-free paint, providing a smooth, easy-to-clean, chip and fade resistant finish. The architect or client shall choose a standard colour from the RAL colour chart.

2 - Performance

2.1. The performance shall be guarantee by using performance curves or simulation software for critical areas. These shall indicate the pressure drop, acoustic power it generates as well as showing a cross-sectional view illustrating the critical airflow path in cooling, isothermal and heating modes.

2.2. Parameters of guaranteed comfort

2.2.1 The performance statistics of the diffuser shall reflect a maximum air speed of 0.15 m/s (30 ft/m) in occupied zone at 1.3m (4 ft) from the floor. The performance guarantee shall be demonstrated with performance curves showing the path of the air stream.

2.2.2 The diffuser shall ensure a maximum variant in temperature difference of -1°C between the air jet and the occupied area 4 ft (1.3 m) above the floor. To achieve this, the ratio of temperature differential shall perform at minimum of ΔT_{xy} / $\Delta T_0 \leq 0.1$ (for an initial differential at $\Delta T_0 = -10$ °C).

2.2.3. In cooling, the diffuser shall guarantee in variable volume (VAV) a critical distance (X_{crit}) of at least that which is indicated in the following table:

Diffuser inlet in.	Air flow maximum cfm	Air flow minimum cfm	X critic ft. (m)		
6	80 - 150	20 - 40	1'-7" (0,5)		
8 151 - 280		41 - 90	1'-11" (0,6)		
10	281 - 400	91 - 140	2'-3" (0,7)		
12	401 - 600	141 - 200	2'-7" (0,8)		

3 - Plenum

- 3.1 The diffuser shall include a plenum provided by the manufacturer. The plenum shall be made from 24 gauge galvanised steel and comprises suspension points at the four corners. The inlet collar shall be centred on the side and adapted to the air flow. The interior joints of the plenum joints shall be assembled by clinching and sealed with silicon.
- 3.2 When required, the plenum shall be supplied with a damper adjustable through the finished side of the front plate, in order to adjust the volume of air. This damper shall be available in two options:
- 3.2.1 Radial damper: Key with circular pivoting blades on a flexible metallic cable which is adjustable through the front plate of the diffuser allowing for air flow adjustment of 0% to 100%.
- 3.2.2 Spring key: Pivotally perforated plate at the inlet adjustable with a spring mechanism through the front of the diffuser.

4 - Balancing

- 4.1 The balancing shall be executed by a ventilation balancing technician with a recognised professional certification.
- 4.2 The technician shall take into account the factor of correction for the volume of air using a balometer (factor FCB).

5 - Required quality: NAD Klima SAL 35 model.

Training



DAL358

• Ceiling diffuser, square or round



SAL35

• Linear diffuser



RRA

Duct diffuser with slots



RDD

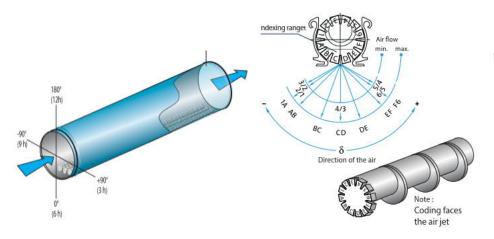
Duct diffuser with perforation

RRA Selection



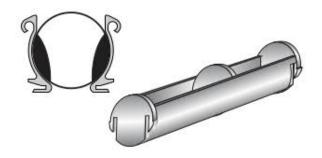
- Slotted duct diffuser
- Ideal for open ceilings
- Maximum installation height.

Eccentric rollers



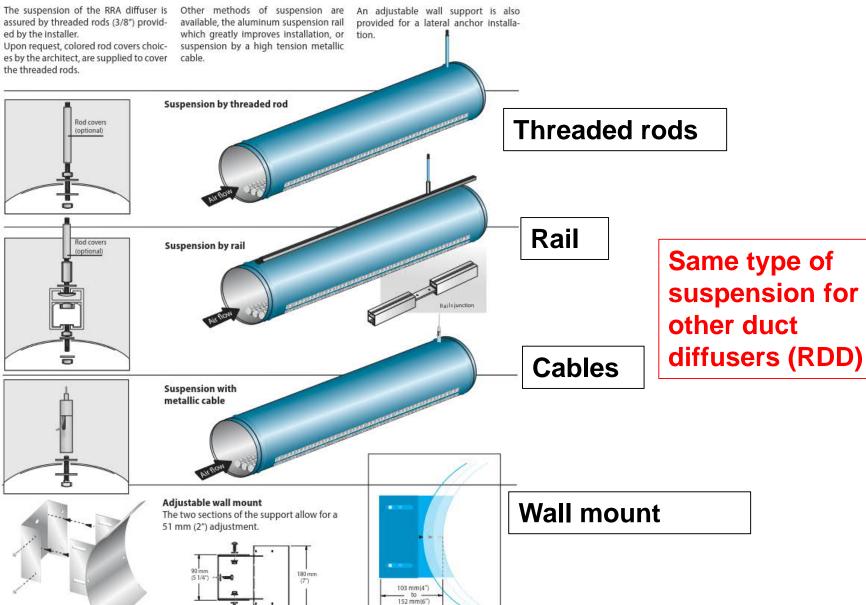
Maximum installation 14 ft (4,3 m)

Nozzle rollers

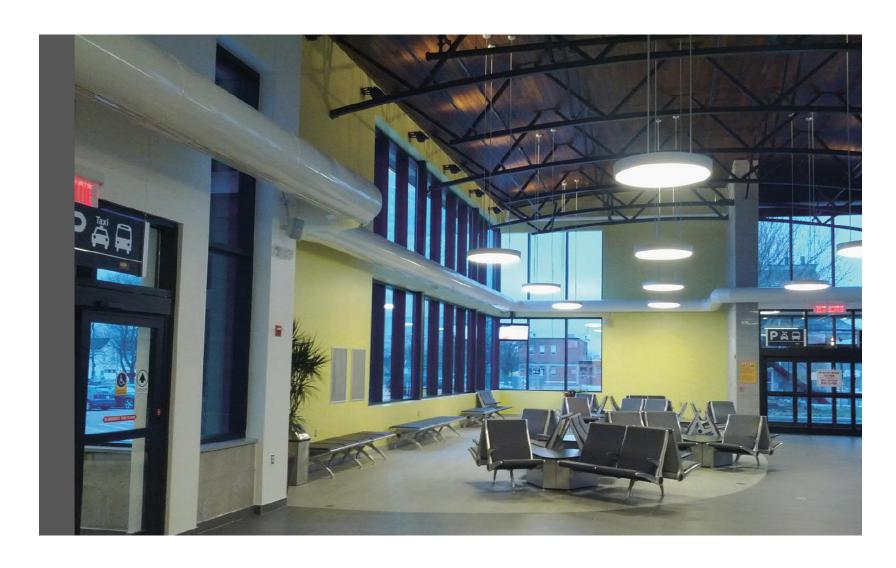


Installation height between 14 ft (4,3m) and 30 ft (9 m)

RRA Suspension



Blends with structure

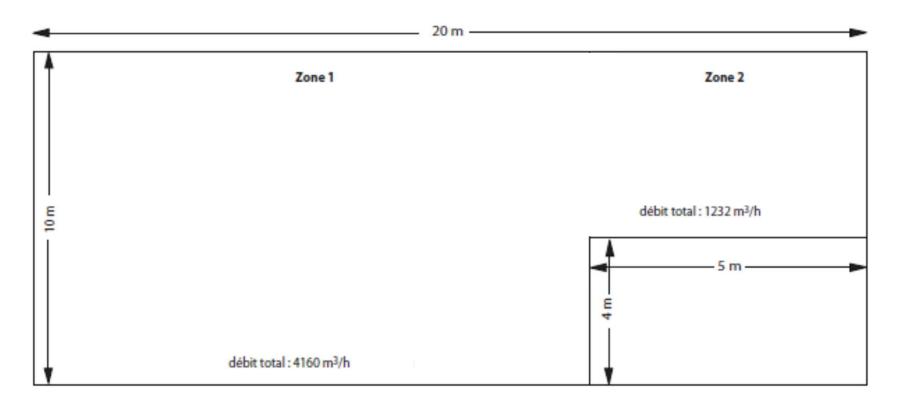


Selection steps

- 1. Determine placement of ducts
- Reducer or damper
- 3. Determine the Ø
- 4. Determine airflow per meter of slots
- 5. Determine the number of slots

Sample Calculation

Zone 1: 4160 m³/h (2450 cfm) Zone 2: 1232 m³/h (725 cfm) Height of underside of duct: 4 m



1. Create a layout of the ducts

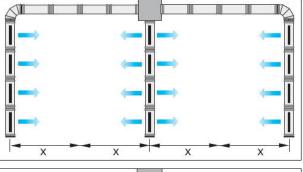
- Keaucer or damper
- 3. Determine the Ø
- Determine the airflow
- 5. Determine the number of slots

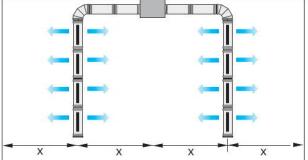
Example of layout

Maximum installation space

	Air flow by meter of slot of RRA Vo	Installation height of of the RRA H	Recommended sspace between RRA X MAXIMUM
	m³/h/m (cfm/li. ft)	m (ft)	m (ft)
♦繳	50 - 120 (9 - 22)	≤ 3 (10)	5 (16)
♦	120 - 150 (22 - 27)	3 - 4.5 (10 - 15)	7 (22)
♦繳	150 - 170 (27 - 31)	4.5 - 7 (15 - 23)	8 (26)

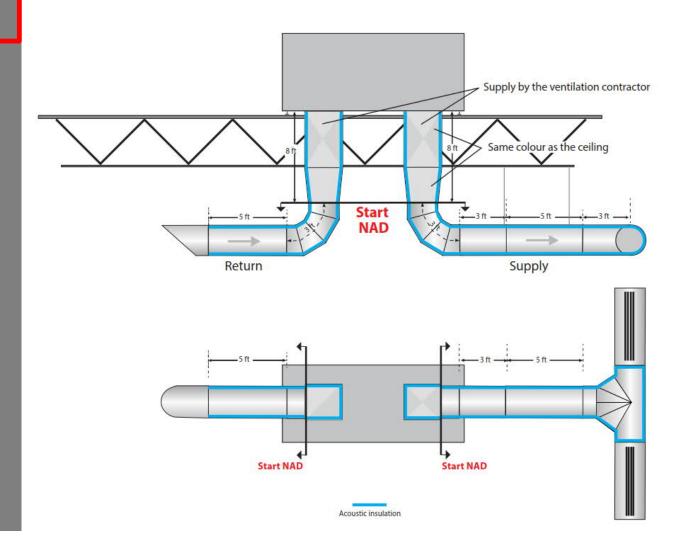
Cooling only: keep the maximum distance X depending on the height, but keep the airflow by meter of the slot at 50 – 120m³/h/m.





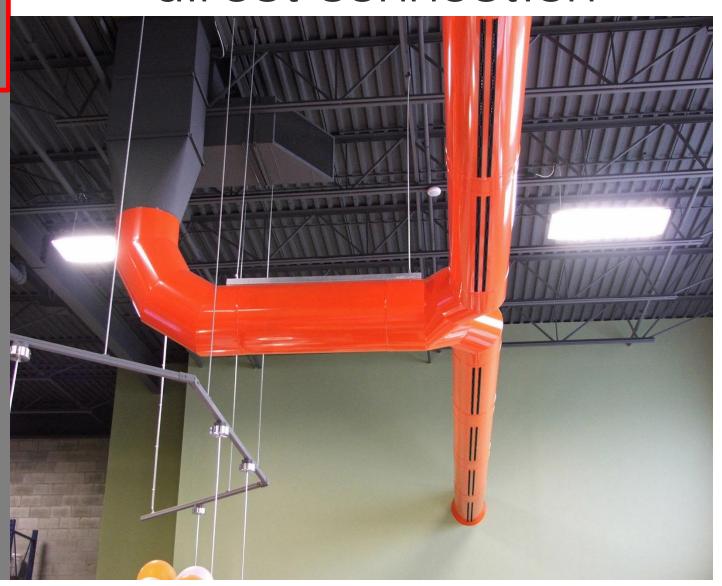
Recommendations for direct connection

- 1. Create a layout of the ducts
- Keaucer or damper
- 3. Determine the \emptyset
- Determine the airflow
- Determine the number of slots



Recommendations for direct connection

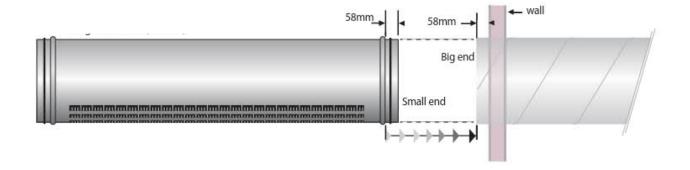
- 1. Create a layout of the ducts
- Keaucer or damper
- 3. Determine the Ø
- 4. Determine the airflow
- Determine the number of slots



1. Create a layout of the ducts

- Keaucer or damper
- 3. Determine the Ø
- Determine the airflow
- Determine the number of slots

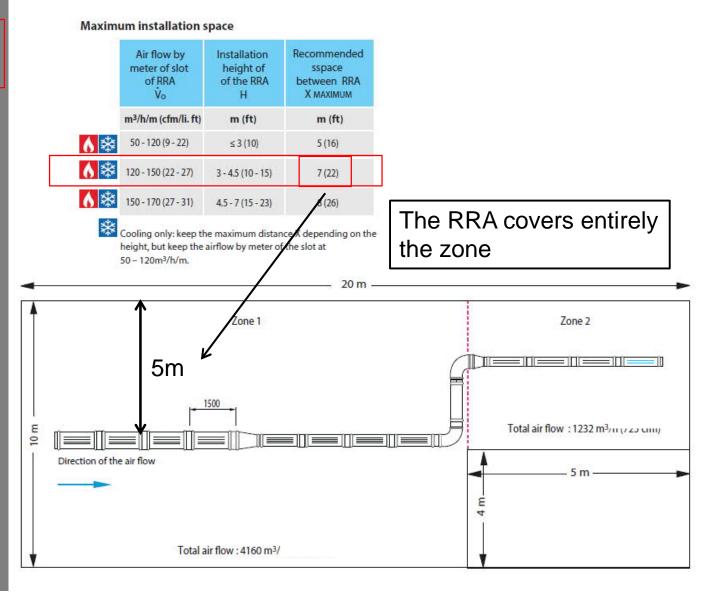
Recommendation for the connection between NAD and spiral duct



The supply duct exceed the wall an exact length of 2"1/4 (58 mm)

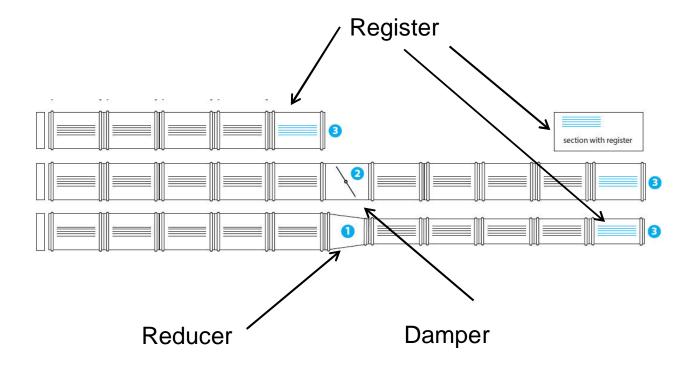
Optimal layout

- 1. Create a layout of the ducts
- Reducer or damper
- 3. Determine the \emptyset
- Determine the airflow
- Determine the number of slots



RRA rules

- Register on last section
- Reducer or damper every 25 ft : every 5 active sections
- 1. Create a layout of the ducts
- 2. Reducer or damper
- 3. Determine the
- 4. Determine the airflow
- 5. Determine the number of slots



- 1. Create a layout of the ducts
- Reducer or damper
- 3. Determine the \emptyset
- Determine the airflow
- Determine the number of slots

Diameter selection

- Select diameter of duct
- For airflow of less than 1400 cfm, use the following chart

Flow range	Ø recommended					
below 280 cfm	200 mm (8 in.)					
281cfm to 460 cfm	251 mm (10 in.)					
461cfm to 650 cfm	303 mm (12 in.)					
651 cfm to 1100 cfm	353 mm (14 in.)					
1101 cfm to 1400 cfm	403 mm (16 in.)					

For airflow greater than 1400 cfm: Select the diameter of the duct to obtain a maximum airspeed of 1000 cfm:

Use the « ductulator » or the formula V =

Q/A

V : air speed (fpm)

Q : air flow range (cfm)

A: surface area of duct (ft2)

A1 Donner Ductolator

Auteur; 2014-12-05

1. Create a layout of the ducts

- Reducer or damper
- 3. Determine the Ø
- Determine the airflow
- Determine the number of slots

Selection of Diameter

Zone 1: composed of 2 sections

section n° 1:

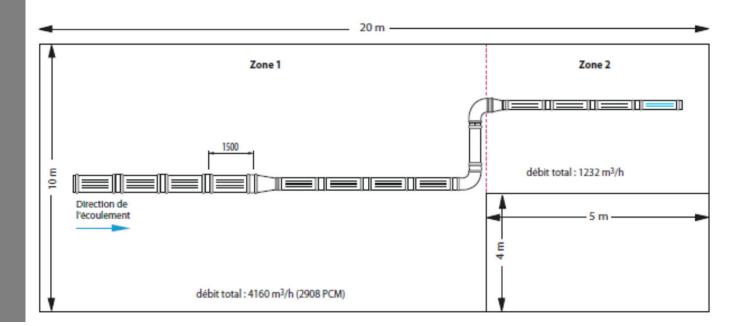
- 4 x Ø 556 mm

section n° 2:

- 4 x Ø 403 mm

Zone 2 : composed of 1 section

- 4 x Ø 353 mm



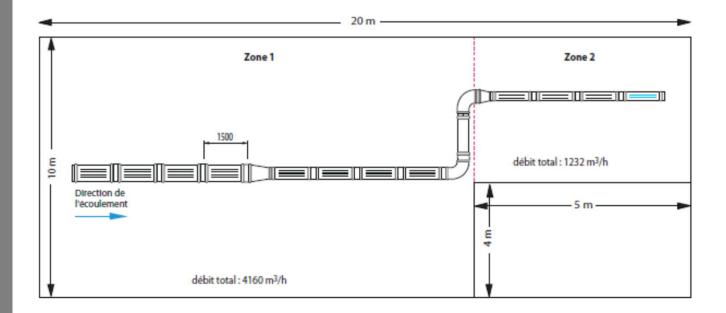
- 1. Create a layout of the ducts
- Reducer or damper
- 3. Determine the \emptyset
- 4. Determine the air flow per meter of slots
- Determine the number of slots

Zone 1

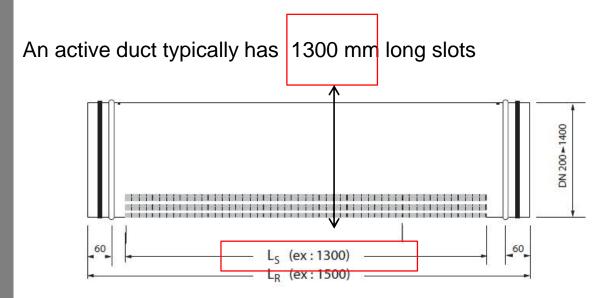
4160
$$\frac{m^3}{h}$$
 (2450 cfm) for 8 active ducts. so $520 \frac{m^3}{h}$ (306 cfm) per duct

Zone 2

1232
$$\frac{m^3}{h}$$
 (725 cfm) for 8 active ducts. So $308 \frac{m^3}{h}$ (181 cfm)per duct



- 1. Create a layout of the ducts
- Reducer or damper
- 3. Determine the \emptyset
- 4. Determine the airflow per meter of slots
- Determine the number of slots



Zone 1

$$\frac{520\frac{m^3}{h}}{1.3 m de fente} = 400 \frac{m^3}{h} / m of slots$$

Zone 2

$$\frac{308\frac{m^3}{h}}{1.3 \ m \ de \ fente} = 237 \frac{m^3}{h} / m \ of \ slots$$

- 1. Create a layout of the ducts
- Reducer or damper
- 3. Determine the \emptyset
- Determine the air flow per meter of slots
- Determine the number of slots

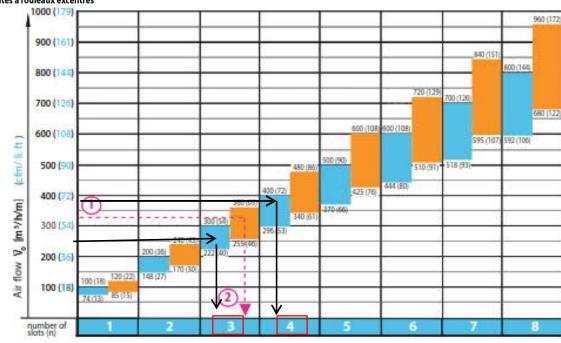
Zone 1

$$\frac{520\frac{m^3}{h}}{1.3 \ m \ of \ slots} = 400 \frac{m^3}{h} / m \ of \ slots$$

Zone 2

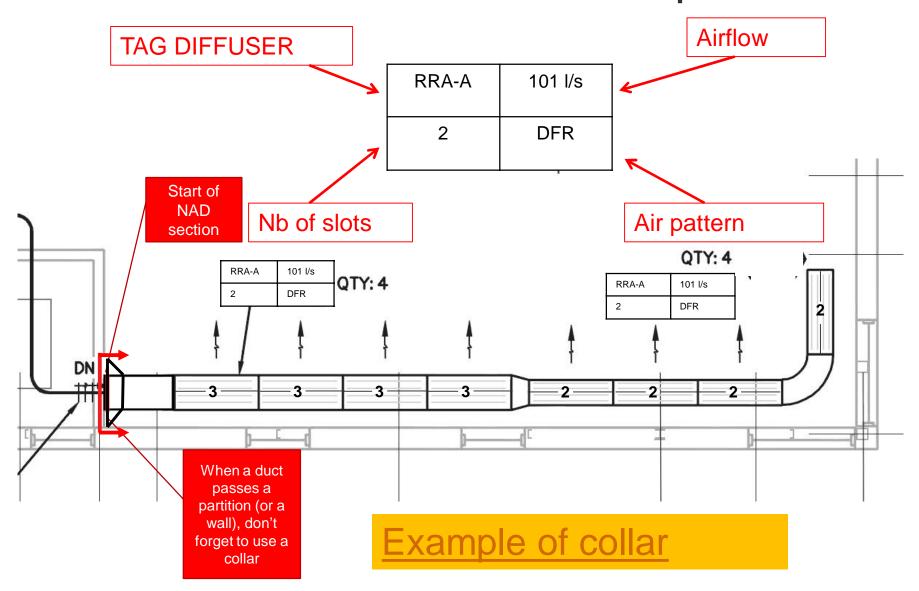
$$\frac{308\frac{m^3}{h}}{1.3 \ m \ of \ slots} = 237 \frac{m^3}{h} / m \ of \ slots$$

Sélection du nombre de fentes à rouleaux excentrés



Air Flow by meter of slot of RRA $$ \dot{V}_{0}	m³/h/m/slot (cfm/li.ft/slot)
Cooling only for all heights. Heating and cooling or cooling only for heights ≤ 3.0m (10 ft)	74 - 100 (13-18)
Heating and cooling or heating only for heights of 3.0m (10 ft) - 4.3m (14 ft)	85 - 120 (15 - 21)

Codification of RRA on plans



NAD Technical Spec Chart

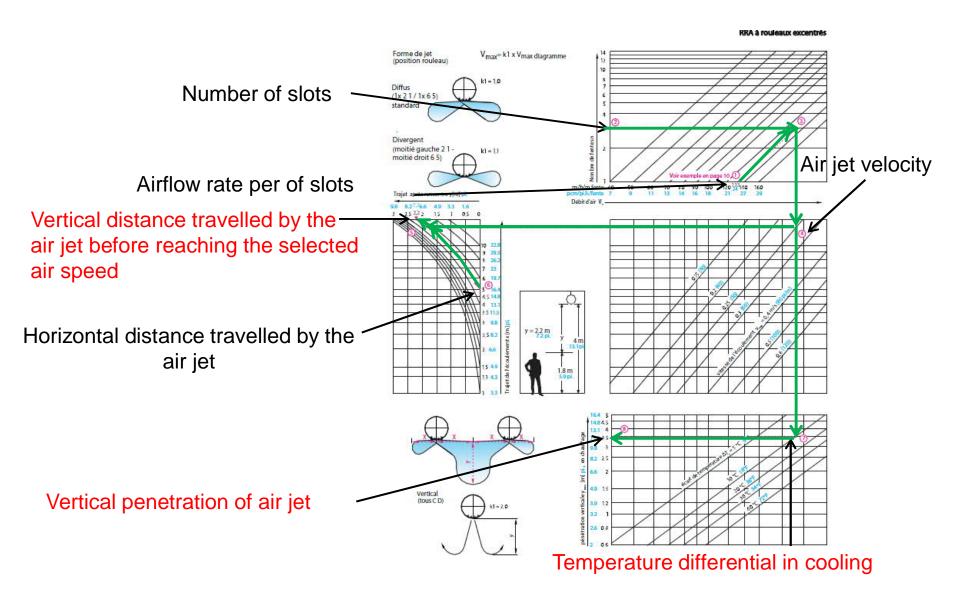
Tableau NAD Specifications RRA

Identification	Brand	Model	Airflow	Ceiling height	Height below the duct	Room Temp in winter	Room R.H. % in winter	Temp. in duct in winter	Room Temp In summer	Room R.H. % In summer	Tempin duct in summer	Notes
RRA-A	NAD Klima	RRA										1, 2, 3,4,5,6,7
RRA-B	NAD Klima	RRA										1, 2, 3,4,5,6,7
RRA-C	NAD Klima	RRA										1, 2, 3,4,5,6, 7
RRA-D	NAD Klima	RRA										1, 2, 3,4,5, 6,7

Note:

- 1 3/8 threated rod will be supplied by contractor.
- 2 The color of the diffuser must be selected from the RAL chart , as well the colour of the rollers from our standard colors (withe, black, creme).
- 3 Air pattern adjusted and balanced in factory according to plan
- 4- The aluminium suspension rails will be painted the RAL color chosen and supplied by the manufacturer.
- 5- The rod covers will be painted the RAL color chosen and supplied by the manufactuer.
- 6- The ducts will be acoustically insolated by the manufacturer.
- 7- Starter flange included

Simulation graphics



Codification

Codification for RRA

```
RRA
                                                                                                                             Product
      1000, 1500, 1800
                                                                                                                             Lenght of duct Lp
             0800, 1300, 1600
                                                                                                                             Lenght of slots L.
                   = Special lenght, write the lenght in mm
             XXXX = Non applicable (passive duct)
                     200, 251, 302, 353, 403, 454, 505, 556, 607, 657, 708, 759, 810, 861, 911, 962,
                                                                                                                            Ø Duct diameter
                           1013, 1064, 1115, 1165, 1216, 1267, 1318, 1369, 1419
                                                                                                                              Quantity of slots
                           1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15,
                                XXX = Passive duct
                                                                039 = Slots at +90° (3h) and at -90° (9h)
                                                                369 = Slots at +90° (3h), 0° (6h) and at -90° (9h)
                               006 = Slots at 0° (6h)
                                                                                                                              Slots position
                               003 = Slots at +90°(3h)
                                                               612 = Slots at 0° (6h) and at 180° (12h)
                               009 = Slots at -90° (9h)
                                                                AAA = Other (specify in annotation)
                               012 = Slots at 180° (12h)
                                      XXX = Passive
                                                                               DFN = Diffuse CD / AB - slots at 9 o'clock
                                      DFS = Diffuse standard 21/65
                                                                               DFH = Diffuse height BC / DE
                                      DFR = Diffuse window DE / 21
                                                                               DFA = Diffuse AB / DE
                                                                                                                              Air flow
                                      DFL = Diffuse window BC / 65
                                                                               DVS = Diverging 21 / 65
                                                                               DVV = Diverging vertical CD
                                      DFF = Diffuse height AB / EF
                                     DFT = Diffuse CD / EF-slots at 3 o'clock DRB = Diverging with roller nozzle
                                            W = White roller or white roller nozzle (RAL 9003)
                                            C = Cream roller or cream roller nozzle (RAL 9010)
                                                                                                                             Rollers and roller nozzles
                                            B = Black roller or black roller nozzle
                                                                                                                             Color
                                            X = Without roller
                                                 9003 = White
                                                 9010 = Cream
                                                 00SB = Solar black (Standard matte black)
                                                                                                                              Diffuser color
                                                 00SM = Silver mat (Stamdard metallic grey)
                                                      = RAL color* (write the color number of RAL)
                                                        A = With closed-cell acoustic insulation
                                                                                                                              Acoustic insulation
                                                         X = Without insulation
                                                            D = With damper
                                                                                                                             Balancing damper
                                                            X = Without damper
                                                            R = With register (perforated plate)
                                                                                                                             Register
                                                            X = Without register
RRA - 1500 - 1300 - 200 - 1 - 006 - DFS - W - 9003 - X - X Annotation
                                                                                                                             Example
```

Specifications

Available online In word and excel format www.nadklima.com

1. Description and physical characteristics

- 1.1 The high induction duct diffuser shall be made of 22 ga brushed steel for ducts inferior to 508 mm in diameter, and 20 ga for diameters superior or equal to 508mm.
- 1.2 The circular duct diffuser shall be available in diameters ranging from 203 mm to 1419 mm. The duct diffuser shall be grooved at each end and fitted with a PVC gasket to insure a tight seal between sections. The sections shall be assembled using union sleeves.
- 1.3 Steel reininforcements shall be installed inside ducts of more than 433 mm (17 inches) in diameter in order to maintain it's shape.
- 1.4 The diffuser shall be powder coated with a polyester TGIC-free paint, providing a smooth, easy-to-clean, chip and fade resistant finish. The architect or client shall choose a standard colour from the RAL colour chart.
- 1.5 The duct diffuser shall be supplied with slots containing UL94 certified ABS (black, creme or white) eccentric rollers and / or nozzle rollers. The 100 mm long eccentric rollers shall be alphanumerically identified allowing for the adjustment of the air flow pattern over 180 degrees.
- 1.6 A reducer fitting or perforated balancing damper with a self locking mechanism allowing for an output between 10% and 100%, shall be installed after a maximum of 5 consecutive active sections of the same diameter. A slot register shall be integrated to the last active section of the system.
- 1.7 The union sleeves shall not exceed the dimensions of the duct by 3 mm, and will be rounded to facilitate cleaning. The duct shall have as smooth as possible surface to maintain an esthetic appeal.
- 1.8 The duct diffuser can be passive, without slots.

2. Installation and suspension

- 2.1 The suspension of the duct shall be done with threaded rods (3/8") supplied by the installer.
- 2.2 The threaded rods shall be covered with rod covers supplied by the manufacturer of the diffuser. The colour of the rod covers shall be chosen by the architect or the customer according to the RAL colour chart.

2.3 When required, the suspension of the duct diffuser shall be available in three options.

2.3.1 Rail suspension

The duct diffuser shall be slid into an aluminium rail suspended, offering a solution for varied types of ceilings. The rail shall be painted according to the RAL colour chart and chosen by architect or customer.

2.3.2 Suspension by metallic cable

The duct diffuser shall be suspended by metallic cable (aviation style) 7 X 7 or 7 X 9 of galvanised or stainless steel (304 or 316) of medium or high traction resistance. 2.3.3 Wall suspension

The duct diffuser shall be anchored laterally with an adjustable wall support in the same colour as the duct diffuser. This wall mount shall be supplied by the manufacturer of the diffuser.

- 2.4 When the duct diffuser goes through a wall, a collar adapted to the duct diffuser shall be supplied by the manufacturer.
- The standard accessories shall have the same finish as the duct diffuser (elbows, sleeves, reducers, branches, etc.)
- 2.6 Each conduit diffuser shall be identified with a label. This label shall contain the section number, the direction of the air flow, the number of slots and the positioning of the eccentric rollers.

3. Performances

The manufacturer shall supply for approval the following:

- A diagram of the air flow, illustrating the trajectory of the air jets.
- 3.2 The pressure loss generated by the system and duct diffusers supplied by the manufacturer

The pressure loss generated by the entire network

4. Adjustment

- 4.1 The adjusting of the eccentric rollers shall be done by the manufacturer according to the required output.
- 4.2 The adjustment of the eccentric rollers shall be possible even after the installation of the diffuser in order to meet new output requirements.

5. Balancing

- 5.1 The balancing of the diffusers shall be done by a ventilation balancing technician, accredited as a qualified professionnal.
- 5.2 When required, the technician shall refer to the eccentric roller adjustment mode available in the manufacturers' reference manual.

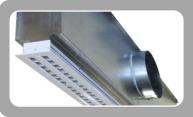
6. Required quality: NAD Klima model RRA

Training



DAL358

• Ceiling diffuser, square or round



SAL35

• Linear diffuser



RRA

• Duct diffuser with slots



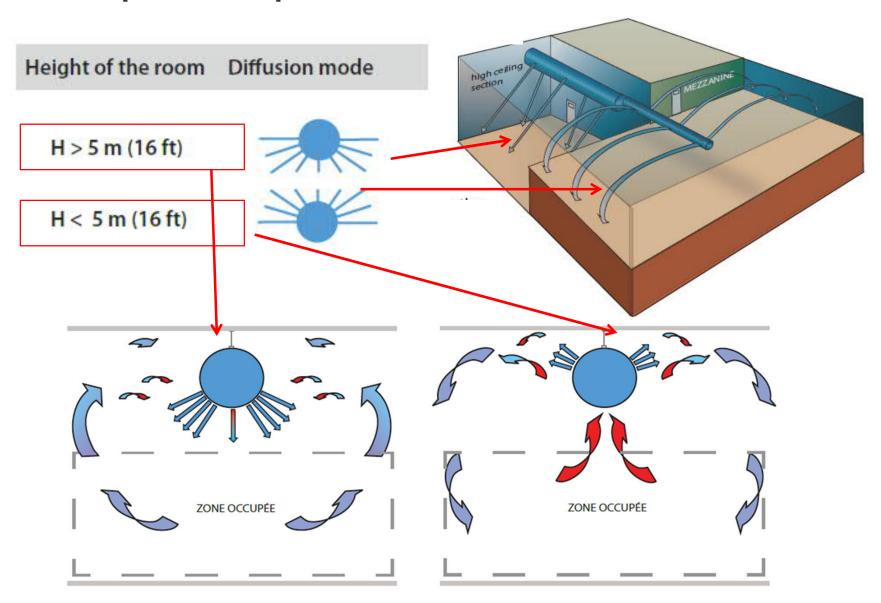
RDD

Duct diffuser with perforation

RDD

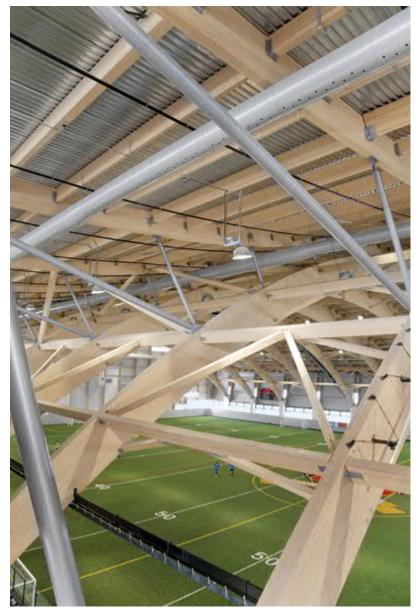
- Perforated duct diffuser
- Perforation adapted to the configuration of the room
- Ideal for open ceiling applications
- Maximum installation height 60ft (18 m)
- Minimum installation height 13ft (4.0 m)

Adaptive perforations



Large scale results





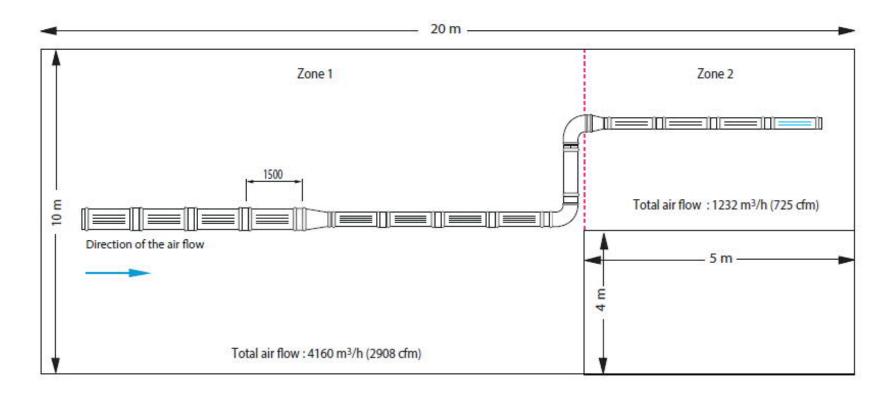
Selection steps

- 1. Determine location of ducts
- Determine the Ø Diameter
- 3. Balance the air flow
- 4. Provide construction drawings

Sample of calculation

Zone 1 : 4160 m³/h (2450 cfm) Zone 2 : 1232 m³/h (725 cfm)

Height of underside duct: 13ft (4 m)

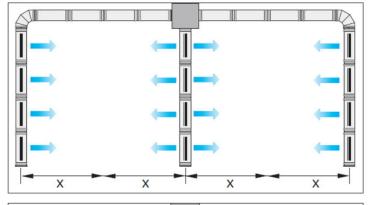


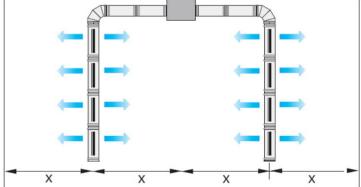
Example of layout

- Determine placement of ducts
- 2. Determine the Ø
- Balance air flow

Minimum installation space

Height of the installation of RDD	Recommended spacing between RDD X MAXIMUM
m (ft)	m (ft)
≤ 6 (20)	6 (20)
6 - 10 (20-30)	10 (30)
10-15 (30 - 50)	12 (40)





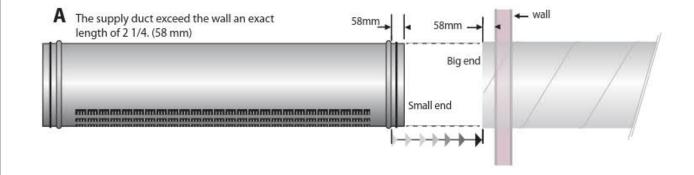
Recommendations for direct connection

- Determine placement of ducts
- Determine the Ø
 Balance air flow
- Supplied by the ventilation contractor Start NAD Supply Return Start NAD Start NAD

Determine placement of ducts

- 2. Determine the Ø
- Balance air flow

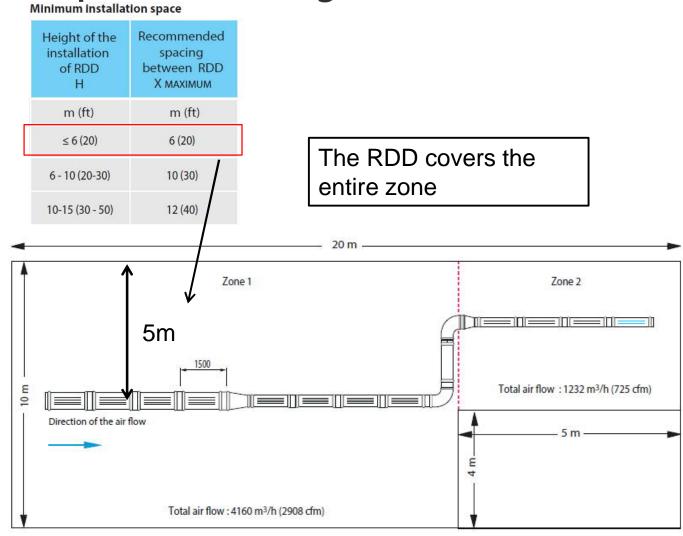
Recommendation for the connection between NAD and spiral duct



The supply duct exceed the wall an exact length of 2"1/4 (58 mm)

- Determine placement of ducts
- Determine the Ø
 Balance air flow

Optimal layout



 Determine placement of ducts

Determine the Ø

Balance air flow

Selection of diameter

- Select diameter of duct
- For airflow of less than 1400 cfm, use the following chart

Flow range	Ø recommended
below 280 cfm	200 mm (8 in.)
281cfm to 460 cfm	251 mm (10 in.)
461cfm to 650 cfm	303 mm (12 in.)
651 cfm to 1100 cfm	353 mm (14 in.)
1101 cfm to 1400 cfm	403 mm (16 in.)

• For airflow greater than 1400 cfm :

Select the diameter of the duct to obtain a maximum airspeed of 1000 cfm:

Use the « ductulator » or the formula

$$V = \sqrt[Q]{A}$$

V : air speed (fpm)

Q : air flow range (cfm)

A: surface area of duct (ft²)

Determine placement of ducts

- Determine the Ø
- Balance air flow

Diameter selection

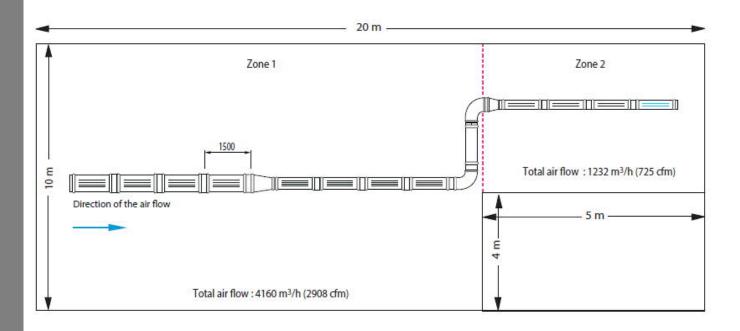
Zone 1: Composed of 2 sections

Section n° 1:

- 4 x Ø 556 mm

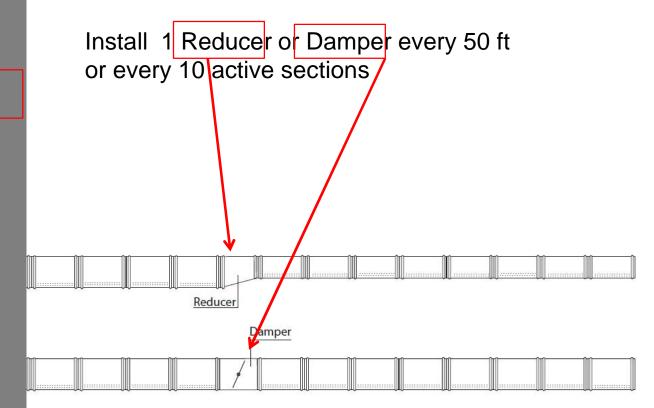
Zone 2: Composed of 1 section

- 4 x Ø 353 mm



RDD Rules

- Determine placement of ducts
- Determine the Ø
- Balance air flow



NAD Spec Chart

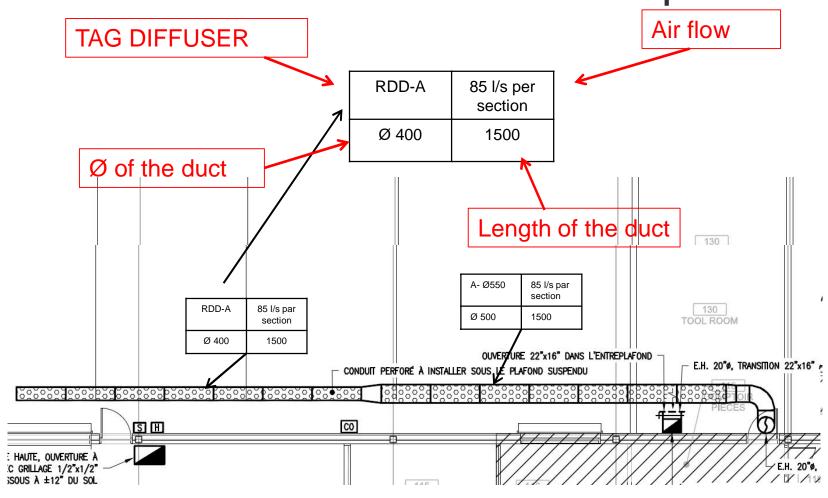
Tableau NAD_Specifications RDD

Identification	Brand	Model	Airflow	Ceiling height	Height below the duct	Room Temp in winter	Room R.H. % in winter	Temp. in duct in winter	Room Temp In summer	Room R.H. % In summer	Tempin duct in summer	Notes
RDD-A	NAD Klima	RDD										1, 2, 3,4,5,6,7
RDD-B	NAD Klima	RDD										1, 2, 3,4,5,6,7
RDD-C	NAD Klima	RDD										1, 2, 3,4,5,6, 7
RDD-D	NAD Klima	RDD										1, 2, 3,4,5, 6,7

Note:

- 1 3/8 threated rod will be supplied by contractor.
- 2 The color of the diffuser must be selected from the RAL chart
- 3 The diffusers perforations are made with a software to meet the performance needs
- 4- The aluminium suspension rails will be painted the RAL color chosen and supplied by the manufacturer.
- 5- The rod covers will be painted the RAL color chosen and supplied by the manufactuer.
- 6- The ducts will be acoustically insolated by the manufacturer.
- 7- Starter flange included

Codification of RDD on plans



Codification

Codification of RDD duct diffusers

```
RDD
                                                                                                                                Lenght L<sub>R</sub>
       1000, 1500, 1800
               200, 251, 302, 353, 403, 454, 505, 556, 607, 657, 708, 759, 810, 861, 911, 962,
                                                                                                                                Duct diameter
                    1013, 1064, 1115, 1165, 1216, 1267, 1318, 1369, 1419
                     A = Active (with perforation)
                                                                                                                                Perforation
                     X = Passive (without perforation)
                         9003 = White
                         9010 = Cream
                         00SB = Solar black (Standard matte black)
                                                                                                                                Color of the diffuser
                         00SM = Silver mat (Standard metallic grey)
                              = RAL color (write the color number of RAL)
                                 A = With closed-cell insulation
                                                                                                                                Insulation
                                 X = Without insulation
                                     D = With damper
                                                                                                                                Balancing damper
                                     X = Without damper
RDD - 1500 - 200 - A - 9003 - X - X
                                              Annotation
                                                                                                                                Example
```

Specification

Available online In word and excel format www.nadklima.com

Description and physical characteristics

- 1.1 The high induction duct diffuser shall be made of 22 ga brushed steel for ducts inferior to 508 mm in diameter, and 20 ga for ducts with diameter superior or equal to 508 mm.
- 1.2 The circular duct diffuser shall be available in diameter ranging from 203 mm to 1419 mm. The duct diffuser shall be grooved at each end and fitted with a PVC gasket to insure a tight seal between sections. The sections shall be assembled using union sleeves.
- 1.3 Steel reininforcements shall be have to be installed inside ducts of more than 433 mm (17 inches) in diameter in order to maintain it's shape.
- 1.4 The duct diffuser shall be painted with a TGIC free polyester powder coat. It shall have a smooth surface for easy cleaning. The colour shall be chosen by the architect or the customer. The paint of the diffuser shall be guaranteed against peeling for a minimum period of 5 years.
- 1.5 The pattern for the holes shall be determine with the help of a computer program.
- 1.6 The burr free holes shall be made with a laser cutter.
- 1.7 When required, the duct diffuser shall be equiped with balancing perforated damper with a self blocking mechanism allowing for air output of between 10% to 100%.
- 1.8 The union sleeves shall not exceed the dimensions of the duct by more than 3 mm, and will be rounded to facilitate cleaning.

The duct shall have as smooth as possible surface to maintain an architectural appearence.

1.9 The duct diffuser can be passive, without holes.

2. Installation and suspension

- 2.1 The suspension of the duct will be done with threaded rods (3/8") supplied by the installer.
- 2.2 The threaded rods shall be covered with rod covers supplied by the manufacturer of the diffuser. The colour of the rod covers shall be chosen by the architect or the customer according to the RAL colour chart.

 When required, the suspension of the duct diffuser shall be available in three options.

2.3.1 Rail suspension

The duct diffuser shall can be slid into a suspended aluminium rail, offering a solution for varied types of ceilings. The rail can be painted according to the RAL colour chart, the colour chosen by architect or customer.

2.3.2 Suspension by metallic cable

The duct diffuser can be suspended by metallic cables (aviation style) 7 X 7 or 7 X 9 of galvanised or stainless steel (304 or 316) of medium or high traction resistance.

2.3.3 Wall suspension

The duct diffuser can be anchored laterally with an adjustable wall support the same colour as the duct diffuser. This wall support shall be supplied by the manufacturer of the diffuser.

- 2.4 When the duct diffuser goes through a wall, a collar adapted to the duct diffuser shall be supplied by the manufacturer.
- 2.5 The standard accessories shall have the same finish as the duct diffuser (elbows, sleeves, reducers, branches, etc.)

3. Performances

The manufacturer shall demonstrate for approval:

- A diagram of the air flow, illustrating the trajectory of the air iets.
- 3.2 The pressure loss generated by the system and duct diffusers supplied by the manufacturer

The pressure loss generated by the entire network.

4. Balancing

4.1 The balancing of the diffusers shall be done by a ventilation balancing technician, accredited as a qualified professionnal.

Required quality: NAD Klima model RDD.

VIDEO DAL 358 swirl effect

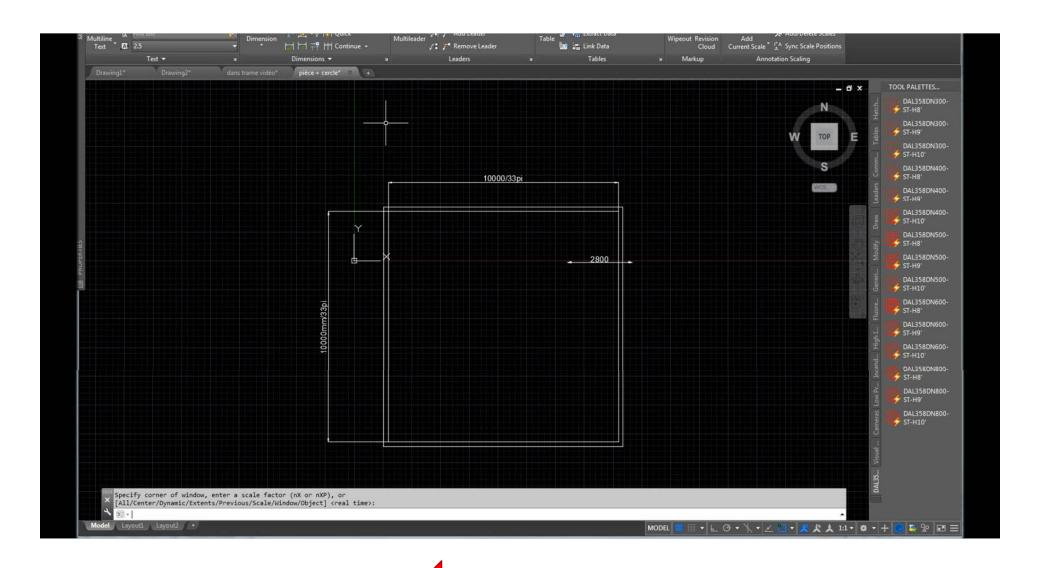


Essais de diffusion d'air Air distribution tests

Diffuseur à haute induction High induction swirl diffuser DAL 358 DN 600

Sherbrooke, 2012

Trace the circles DAL 358 sur CAD



SAL 35 ajustement for windows



Photos 2020 University

