

# LDI

Industrial diffuser  
catalog 1.1.6





## LDI

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## Presentation and benefits



The LDI diffuser has been specially developed to meet the air requirements in places with high ceilings. The LDI diffuser's design allows it to be installed in free suspension.

The LDI is a high induction helical air jet diffuser with a round or square steel frontal plate. It is equipped with adjustable blades guiding the air flow.

It can be installed as well as in areas where maximum comfort is desired, as in commercial and industrial situations.

The diffuser can be installed in either gypsum, suspended or apparent ceilings.

The ability to manually adjust the air supply feed allows the user to adapt the speed, height of penetration and ratio of induction to meet the needs of the moment.

### Benefits

- Adjustable air flow
- Low acoustic power
- Rapid decrease of speeds and temperature variances
- Lower installation costs due to its easy assembly
- Reduces energy air treatment costs
- Distributes a large airflow

### Areas of application

- Production workshops
- Commercial spaces
- Assembly workshops
- Printing houses

## Configuration and mode of operation

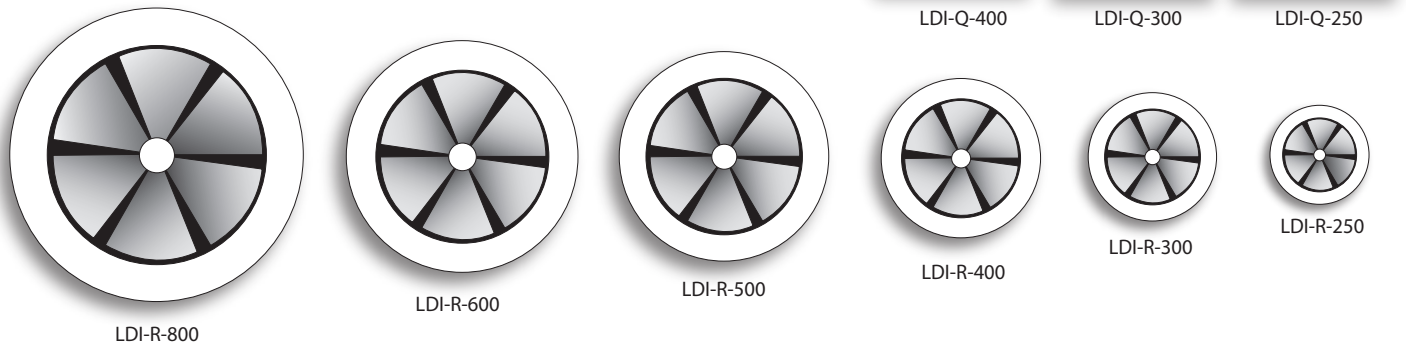
### Configuration

The LDI is composed of a square or round front plate, with six adjustable blades mounted on a central hub. The blades can be controlled manually and individually.

This diffuser is available in 250 / 300 / 400 / 500 / 600 / 800 nominal dimension. It is adapted for heights up to 30 m and flow rates up to 12,000 m<sup>3</sup>/h per diffuser.

The diffuser is painted with a TGIC-free polyester powder coat. It provides a smooth easy to clean, chip and fade resistant finish.

The colours are available according to the RAL colour chart.



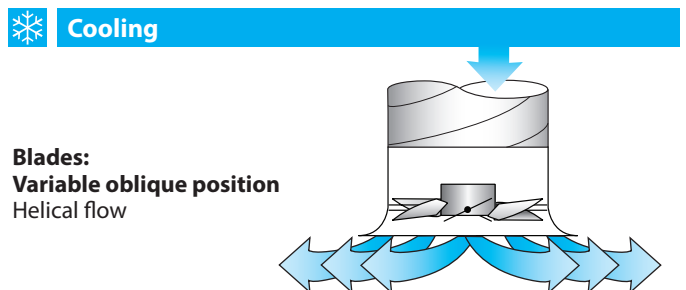
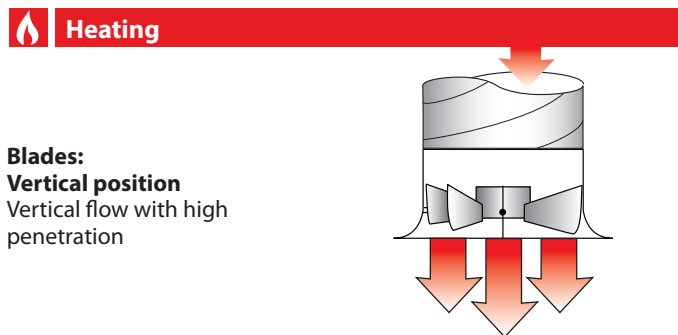
### Mode of operation

Different patterns are created in the air depending on blade angle. It guarantees performance in all cooling, ventilation or heating situations.

All loads have a defined angular dimension assigned to them. In addition, the asymmetric blades' angle setting ensures that there is no interference for exiting air jets.

At the front plate, a deflection of the air flow (from vertical to horizontal) is produced by the blades.

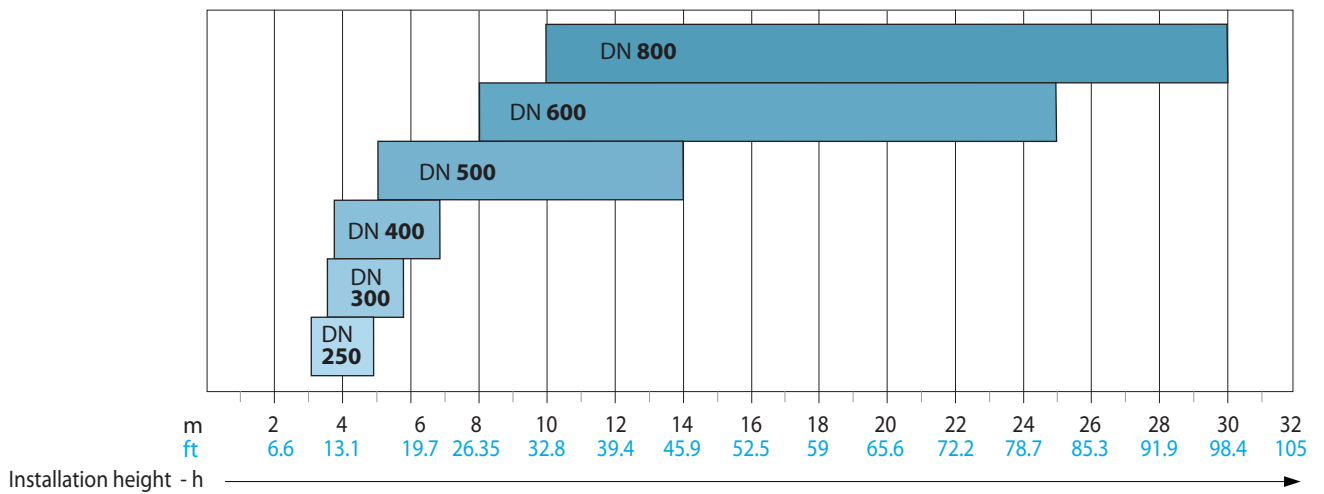
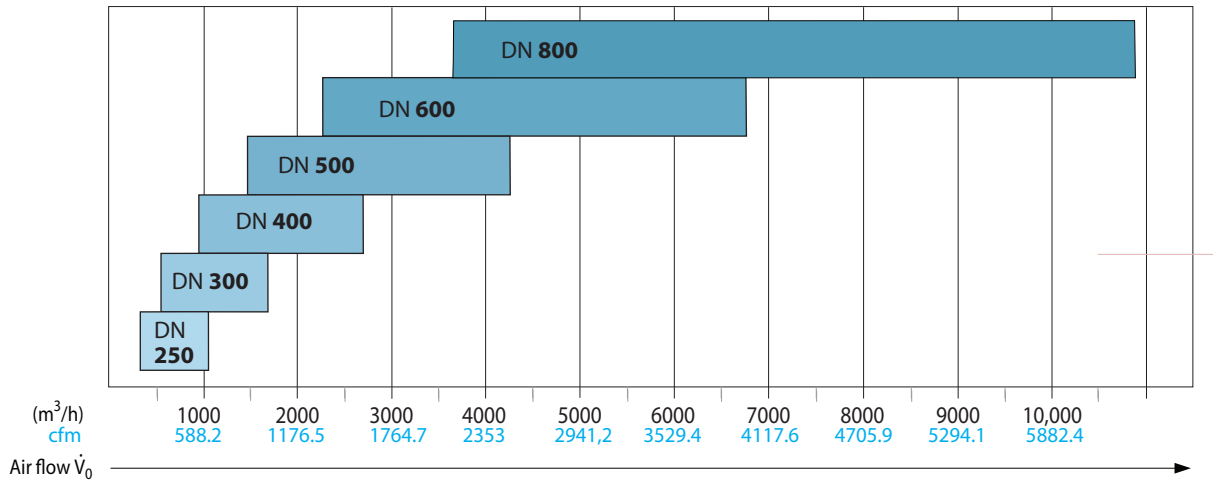
These adjustable blades allow us to easily switch from heating to cooling mode.



## Ranges of application and quick selection

	DN 250			DN 300			DN 400			DN 500			DN 600			DN 800		
$L_{WA}$ (dB(A))	35	45	55	35	45	55	35	45	55	35	45	55	35	45	55	35	45	55
$V_0$ (m <sup>3</sup> /h)	360	550	920	800	1100	1500	1200	1800	2400	1700	2500	3800	2600	3800	5600	3700	5500	8500
$\Delta p$ (Pa)	30	80	200	48	85	162	47	84	150	32	70	150	25	55	125	25	50	110
Installation height (m)	3.0	3.0	3.0	4.5	4.5	4.5	6.0	6.0	6.0	8.0	8.0	8.0	10.0	10.0	10.0	12.0	12.0	12.0
Min. spacing (m)	1.7	2.6	3.9	2.5	4.0	5.2	2.7	4.5	5.9	3.0	4.5	7.5	3.5	5.0	6.0	4.0	5.5	7.0
$y$ (m)	2.0	3.5	6.2	3.0	4.7	7.0	3.0	5.2	7.2	4.0	5.3	8.5	4.0	5.5	8.6	4.0	5.5	9.0

The minimum spacing in this table applies to the height of systems, which is recommended to be installed at a pre-set angle of 60°. The vertical penetration height is valid for an angle of 15°, and a temperature difference between ambient air and blown air of 15°C. The penetration depth and minimal spacing can be manually adjusted.



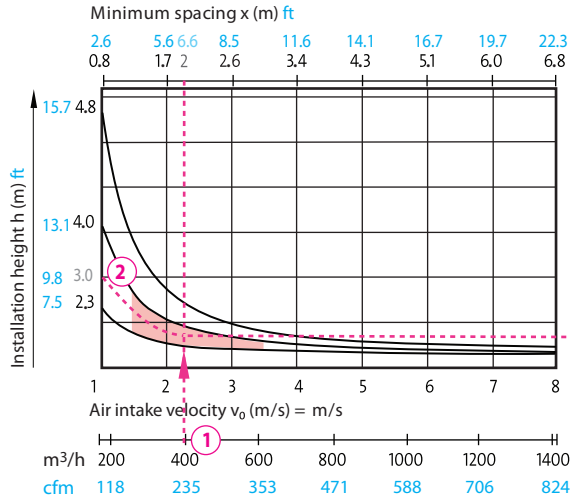
Diagrams

250

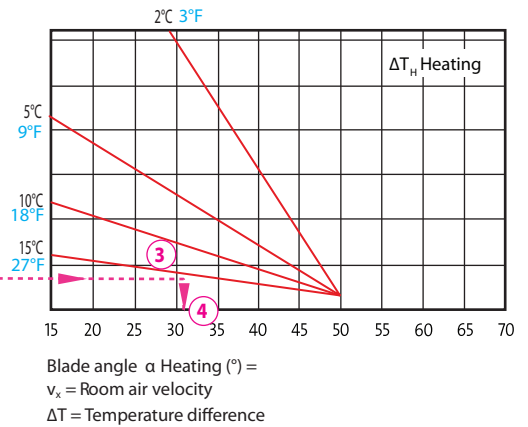


Heating mode

suggested  
planning

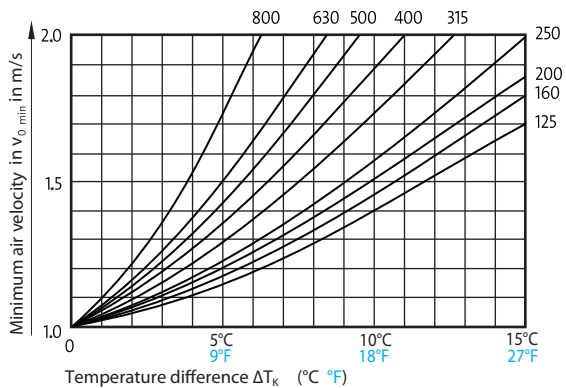
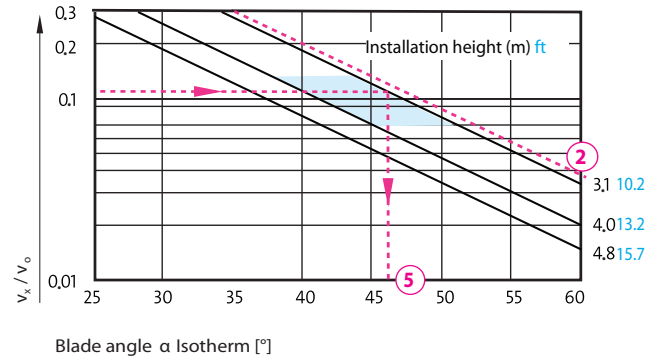
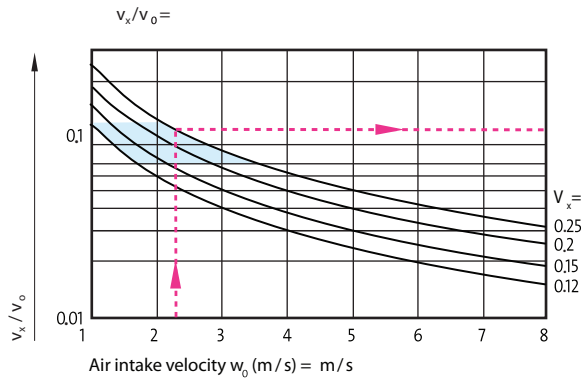


$$\frac{\text{Number of air diffusers}}{\text{total air flow}} = \frac{\text{air volume per diffuser}}{\text{parts/diffusers}}$$

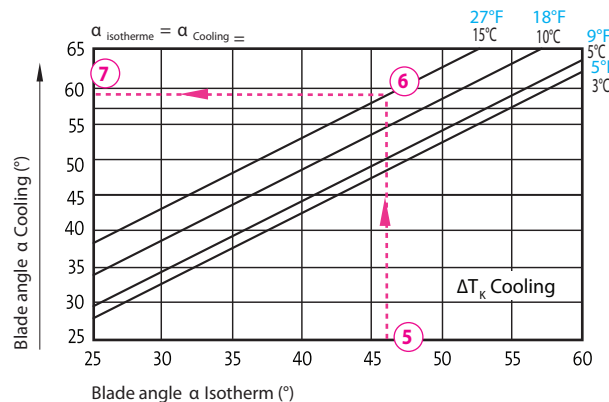


Cooling mode

suggested  
planning



Suggested minimum air velocity for cooling, against temperature difference and minimum blade angle  $\alpha > 45^\circ$

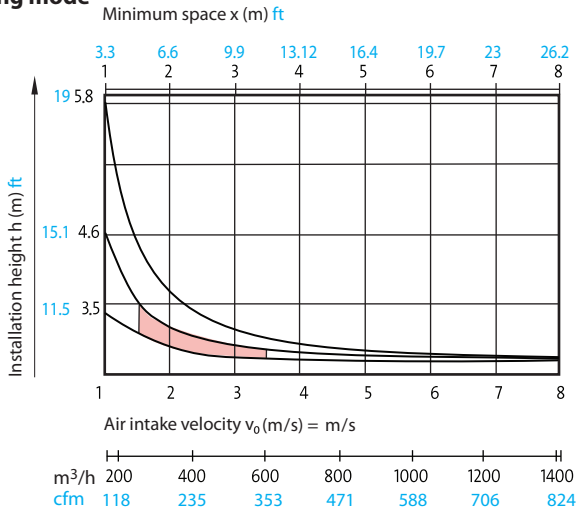


Diagrams

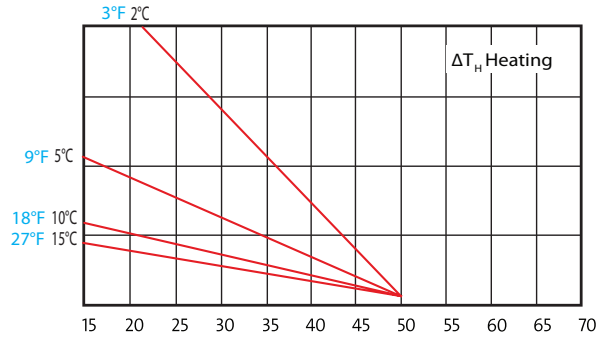
300

Heating mode

Suggested planning

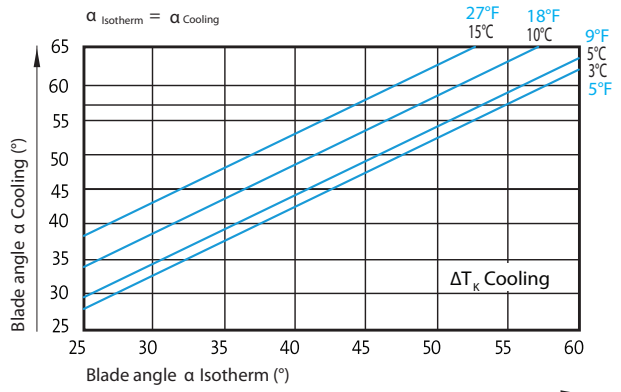
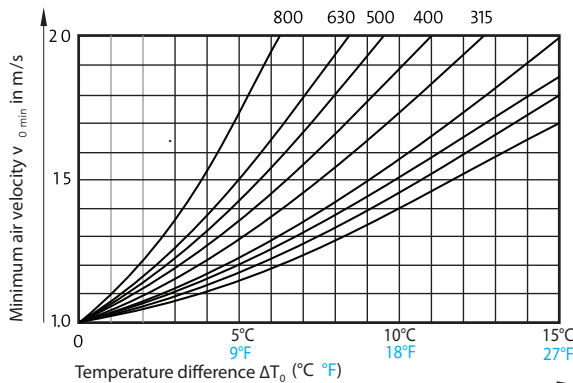
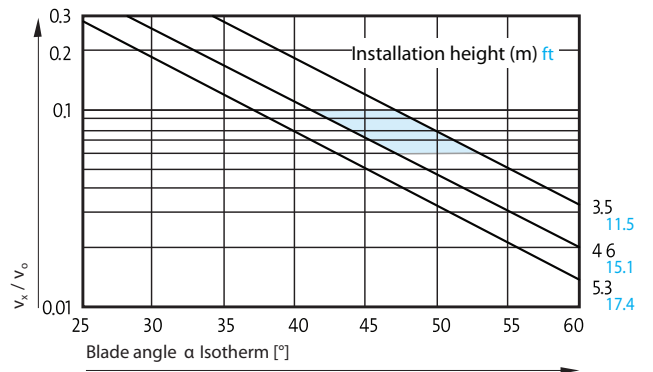
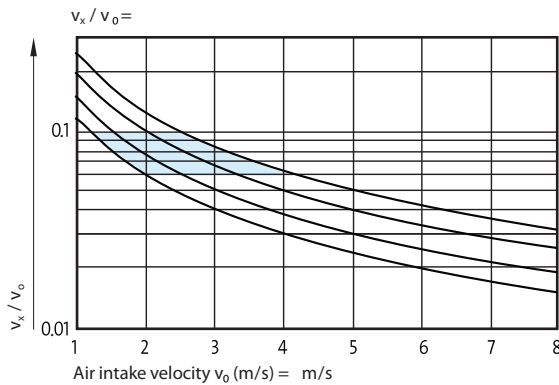


$$\frac{\text{Number of air diffusers} = \text{total air flow}}{\text{air volume per diffuser}} = \text{parts/diffusers}$$



Cooling mode

Suggested planning



Suggested minimum air velocity for cooling, against temperature difference and minimum blade angle  $\alpha > 45^\circ$

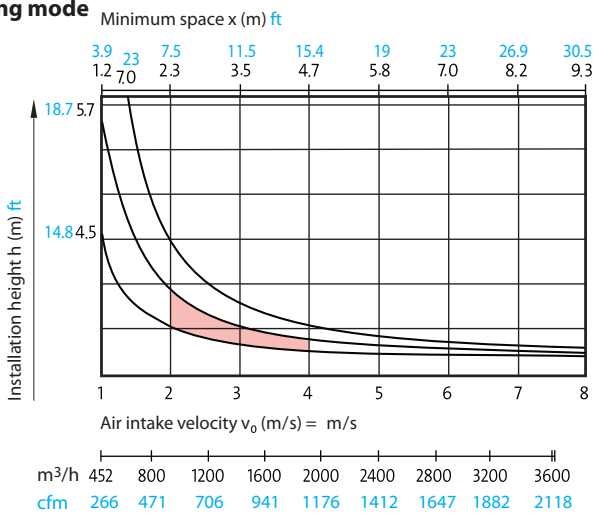
Diagrams

400

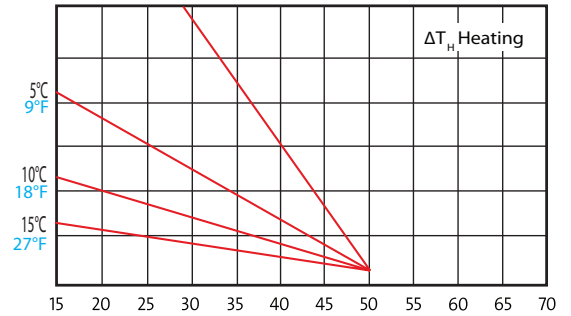


Heating mode

Suggested planning



$$\frac{\text{Number of air diffusers} = \text{total air flow}}{\text{air volume per diffuser}} = \text{parts/diffusers}$$

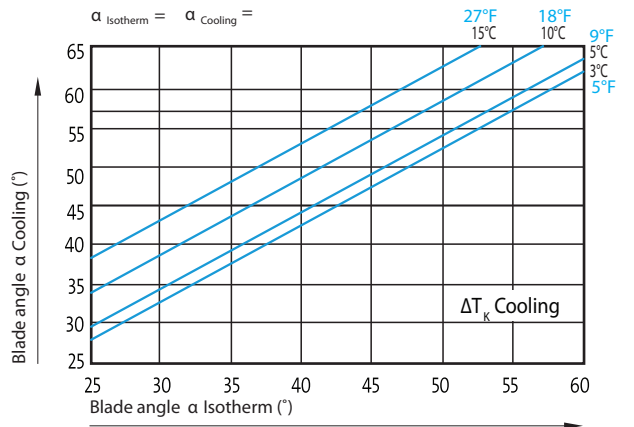
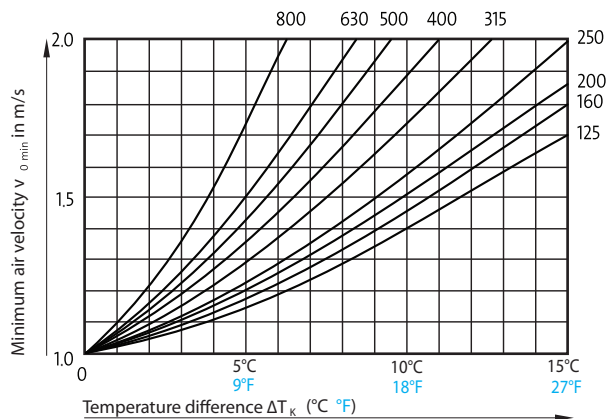
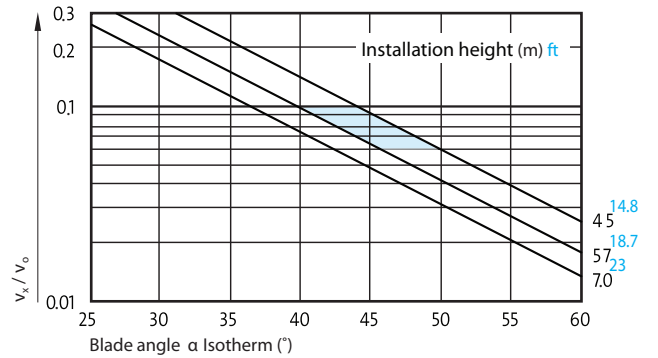
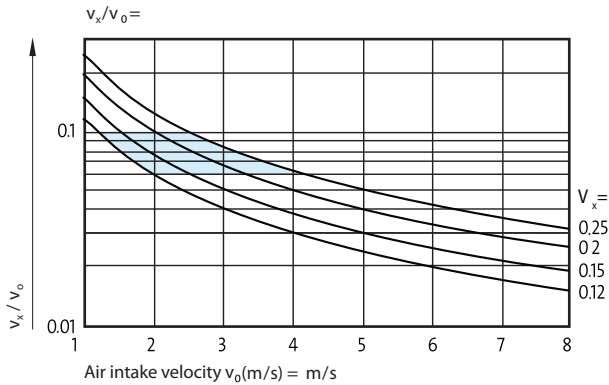


Blade angle  $\alpha$  Heating (°) =  
 $v_x$  = Room air velocity  
 $\Delta T$  = Temperature difference



Cooling mode

Suggested planning



Suggested minimum air velocity for cooling, against temperature difference and minimum blade angle  $\alpha > 45^\circ$



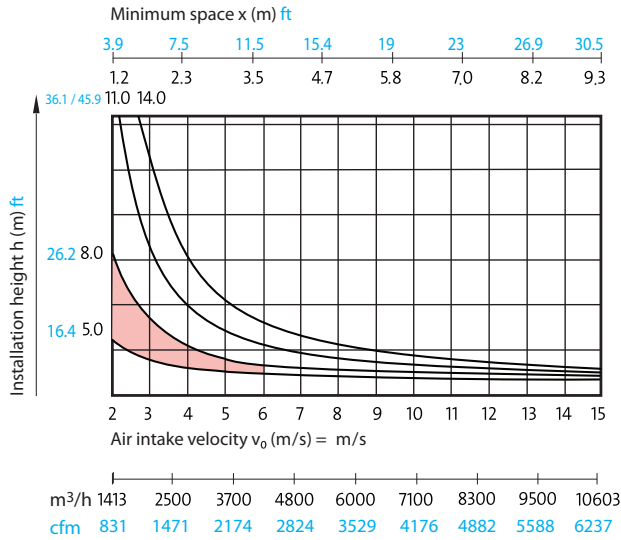
Diagrams

500

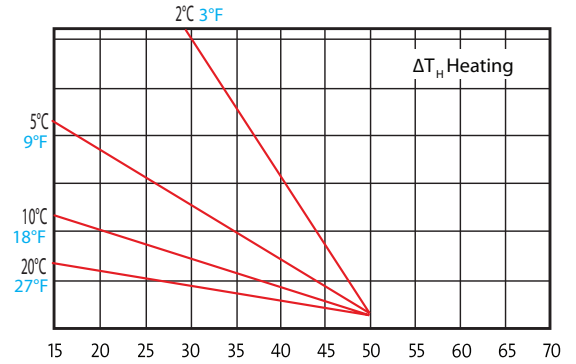


Heating mode

Suggested planning

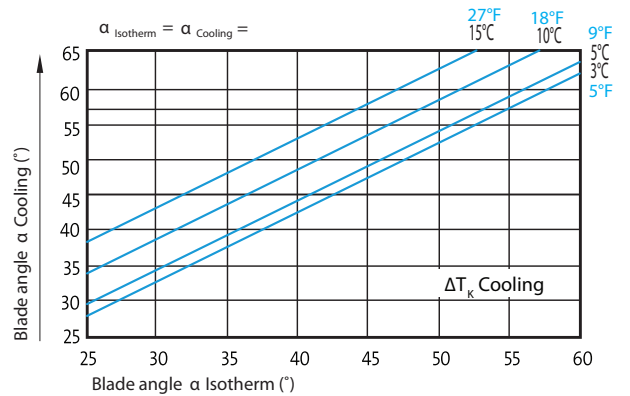
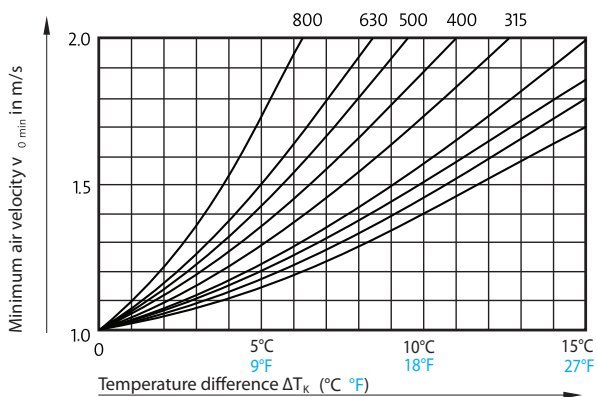
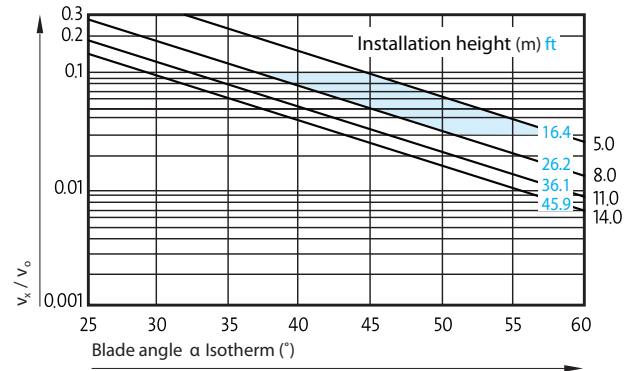
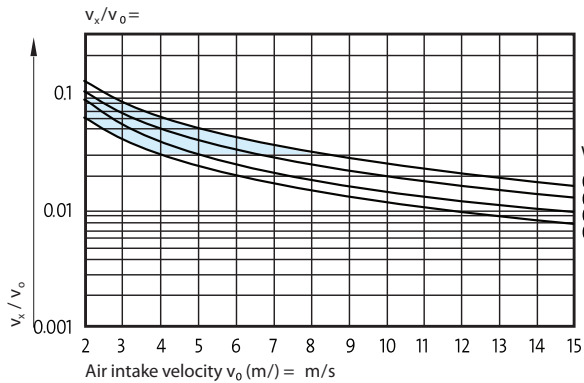


$$\text{Number of air diffusers} = \frac{\text{total air flow}}{\text{air volume per diffuser}} = \text{parts/diffusers}$$



Cooling mode

Suggested planning

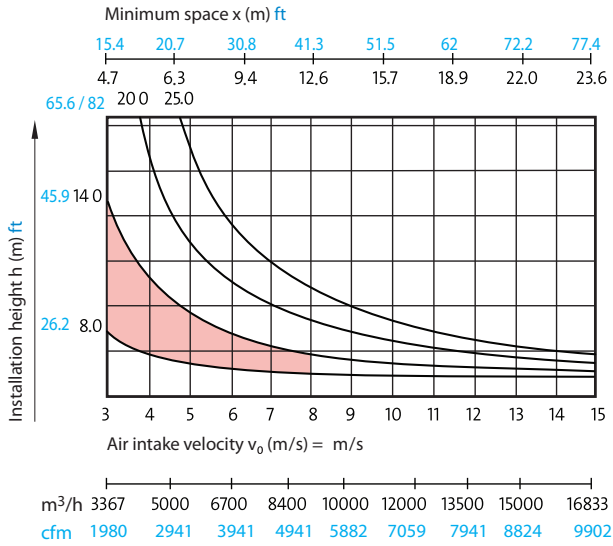


Suggested minimum air velocity for cooling, against temperature difference and minimum blade angle  $\alpha > 45^\circ$

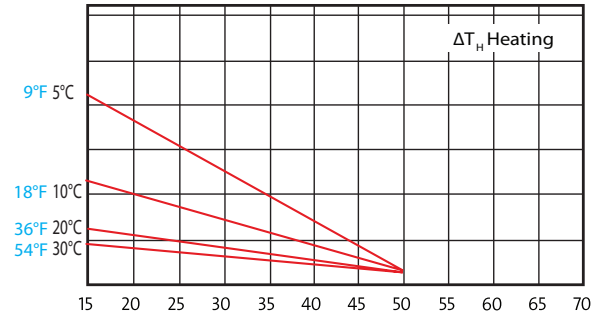
Diagrams  
600

Heating mode

Suggested planning



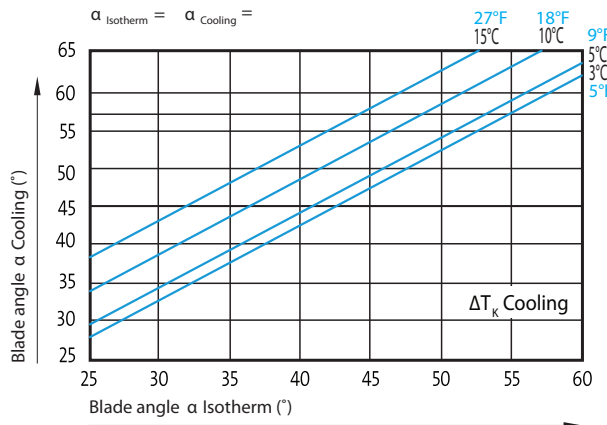
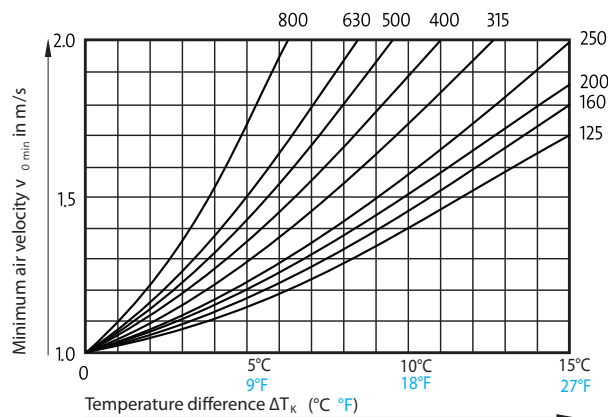
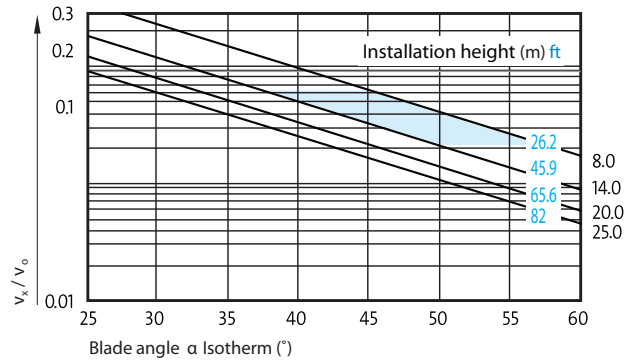
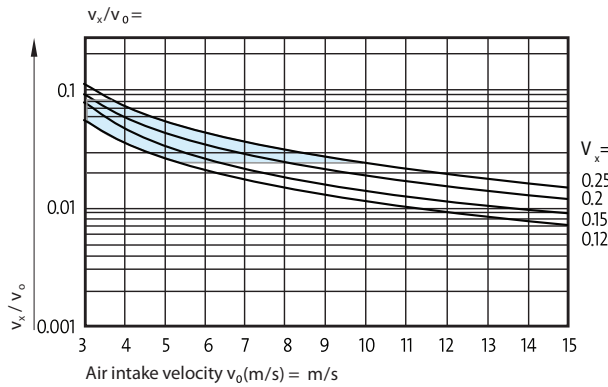
$$\text{Number of air diffusers} = \frac{\text{total air flow}}{\text{air volume per diffuser}} = \text{parts/diffusers}$$



Blade angle  $\alpha$  Heating (°) =  
 $v_x$  = Room air velocity  
 $\Delta T$  = Temperature difference

Cooling mode

Suggested planning



Suggested minimum air velocity for cooling, against temperature difference and minimum blade angle  $\alpha > 45^\circ$

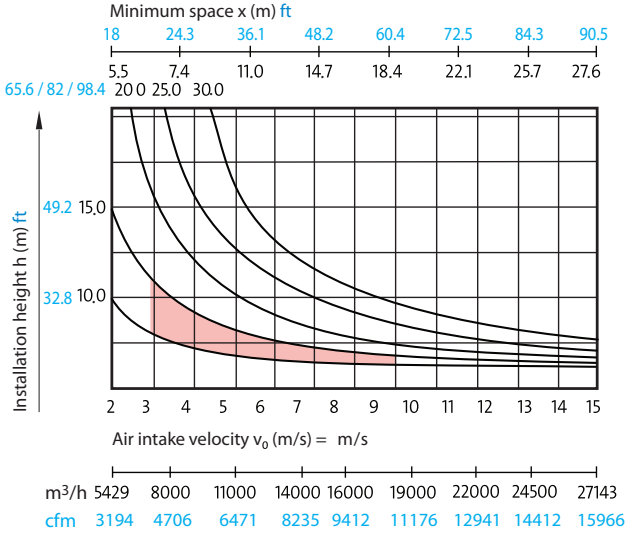
Diagrams

800

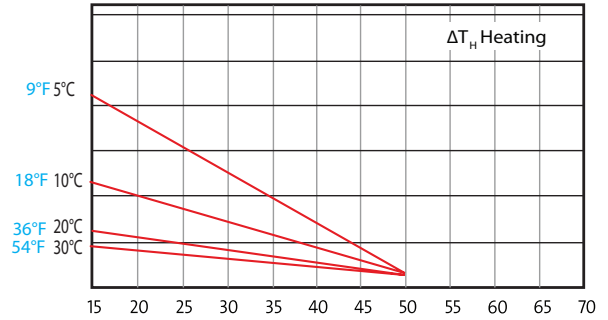


Heating mode

Suggested planning



$$\frac{\text{Number of air diffusers} = \text{total air flow}}{\text{air volume per diffuser}} = \text{parts/diffusers}$$

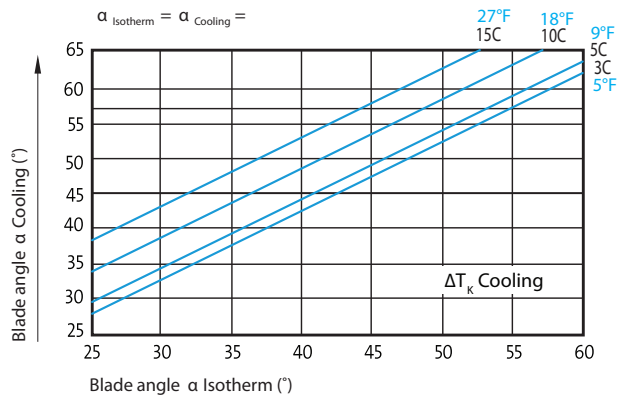
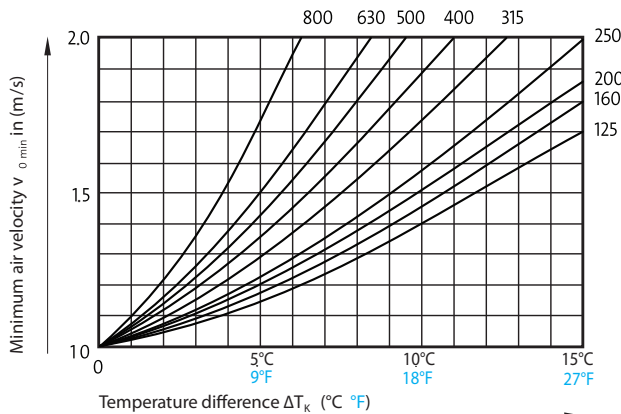
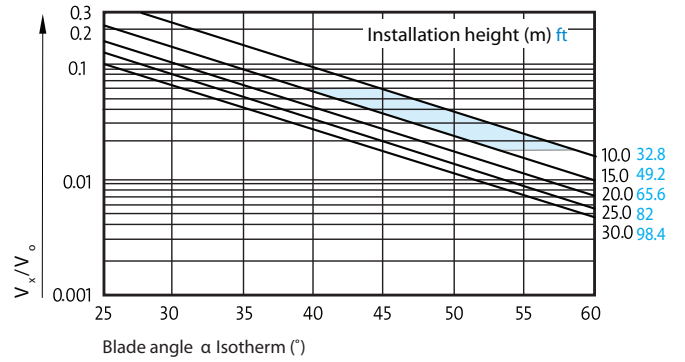
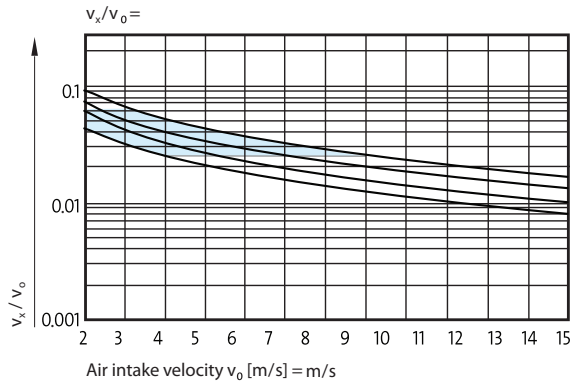


Blade angle  $\alpha$  Heating (°) =  
 $v_x$  = Room air velocity  
 $\Delta T$  = Temperature difference



Cooling mode

Suggested planning

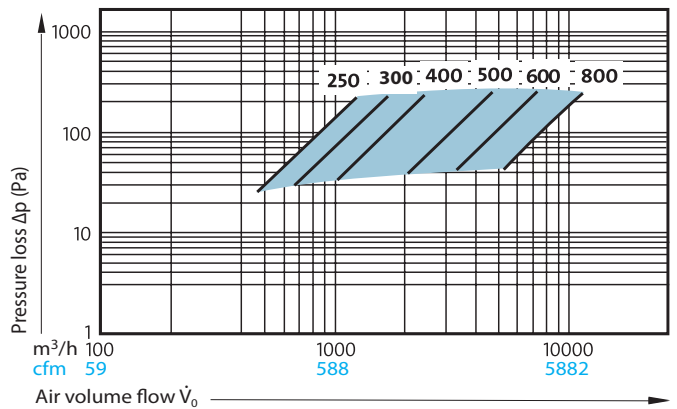
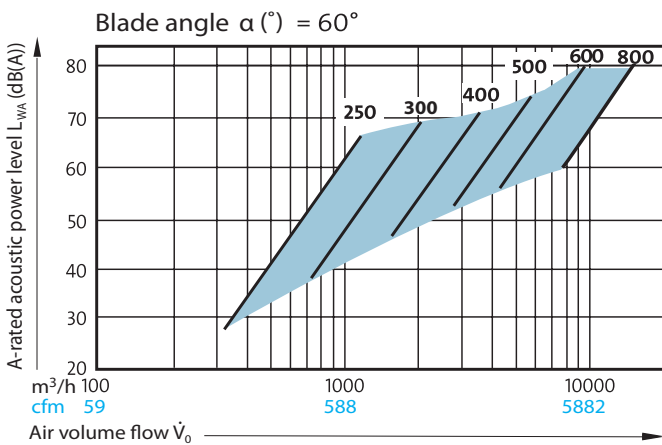
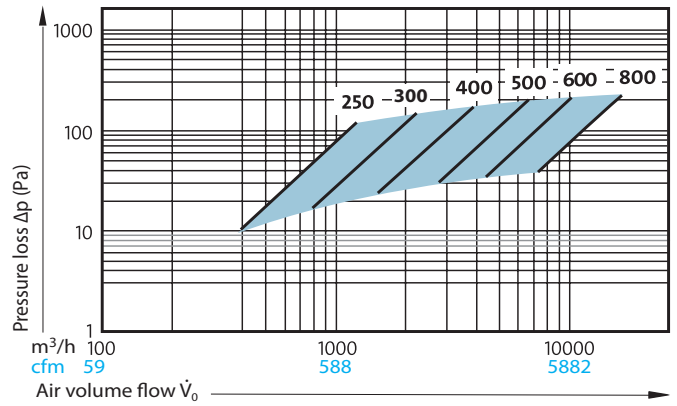
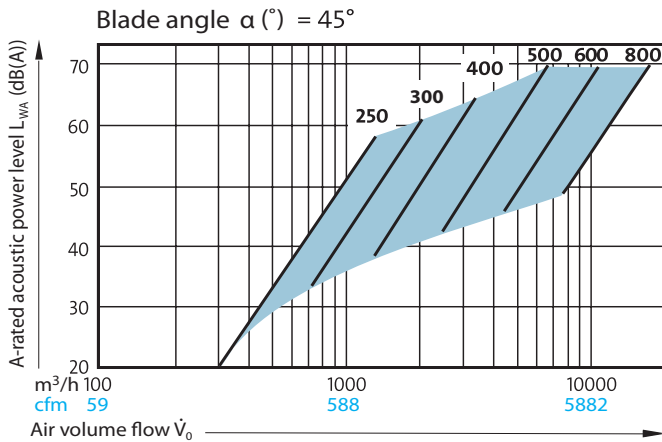
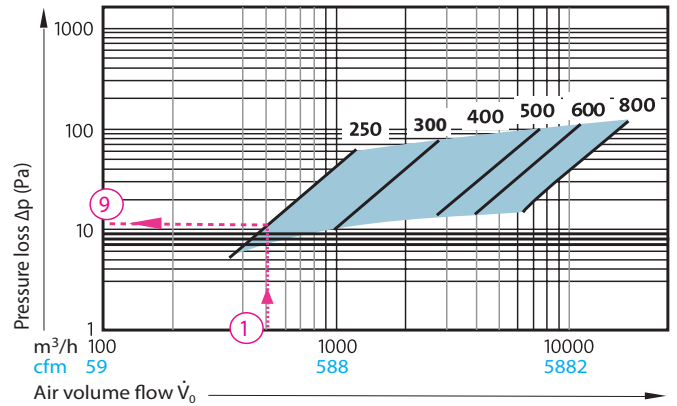
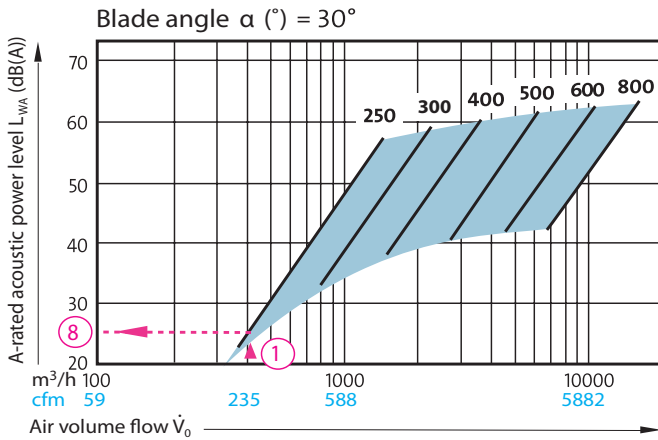


Suggested minimum air velocity for cooling, against temperature difference and minimum blade angle  $\alpha > 45^\circ$

## Level of acoustic power and loss of pressure

LDI 250, 300, 400, 500, 600, 800

Suggested planning =

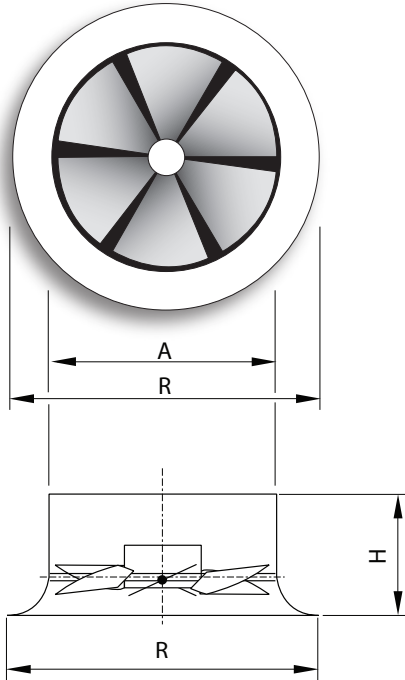


### Important

Room acoustic absorption is not accounted for.  
 For a comparison with north american values, reduce the acoustic power by ten (10) dB.  
 The values are based on an isothermal flow.

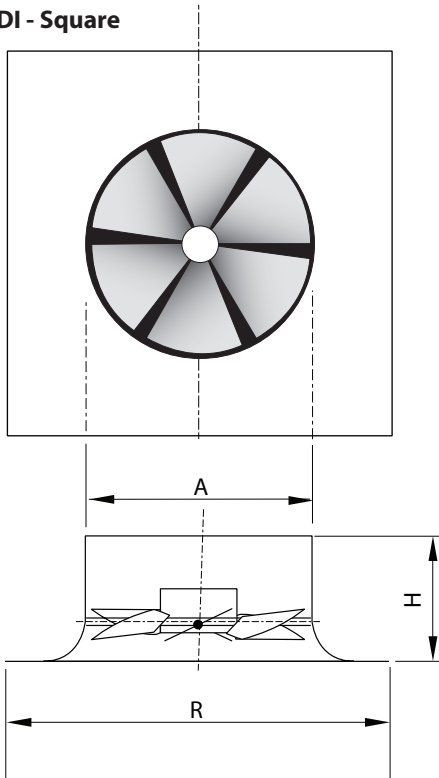
## Dimensions and weight

### LDI - Round



	250	300	400	500	600	800
Size. ØA (mm)	250	302	400	505	603	804
Size. ØR (mm)	373	415	677	603	830	1100
Size. H (mm)	140	175	215	280	355	425
Weight (kg)	2.4	3.6	6.0	8.5	12.2	24.0

### LDI - Square



	250	300	400
Size ØA (mm)	250	302	400
Size. R (mm)	603	603	603
Size. H (mm)	140	175	215
Weight (kg)	2.4	3.6	6.0

**Example and plenum**
**Example**
**Specifications:**

Height of the installation :  $H = 3.0 \text{ m (10 ft)}$  **2**  
 Airflow / diffuser:  $V = 400 \text{ m}^3/\text{h}$  **1**  
 Heating mode:  $\Delta T_H = +15^\circ\text{C}$  **3**  
 Cooling mode:  $\Delta T_C = -15^\circ\text{C}$  **6**

**Required:**

- 1- Nominal diffuser dimension
- 2- Minimum space between diffusers
- 3- Blade angles in heating mode, isothermal mode and cooling mode
- 4- Level of acoustic power  $L_{WA}$
- 5- Loss of pressure  $\Delta p_t$

**Solution:**

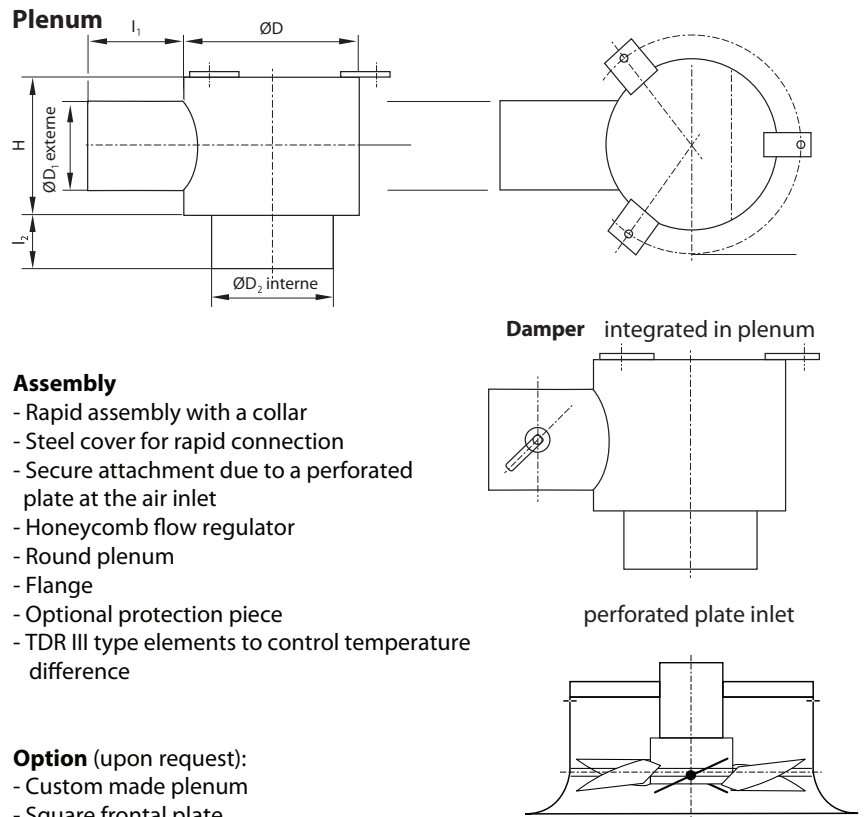
1. From the "Range of application" diagram, we read the nominal dimension DN 250.

2. For an airflow of  $400 \text{ m}^3/\text{h}$  and an installation height of  $H = 3.0 \text{ m (10 ft)}$ , the minimum necessary space between diffusers is  $\pm 2 \text{ m}$ .

3. From the intersection with the heating line at  $15^\circ\text{C}$ , we determine the blade angle:  
 heating mode =  $32^\circ\text{C}$   
 In isothermal mode, we read: isothermal =  $47^\circ\text{C}$ , **5** following an angle in cooling mode at  $15^\circ\text{C}$  **6**: a cooling mode  $59^\circ\text{C}$ . **7**

4 and 5. From the "Level of acoustic power and loss of pressure" diagram, we see:

$L_{WA} = 25 \text{ dB}$  **8**  
 $\Delta P_t = 10 \text{ Pa}$  **9**


**Assembly**

- Rapid assembly with a collar
- Steel cover for rapid connection
- Secure attachment due to a perforated plate at the air inlet
- Honeycomb flow regulator
- Round plenum
- Flange
- Optional protection piece
- TDR III type elements to control temperature difference

**Option (upon request):**

- Custom made plenum
- Square frontal plate

	250	315	400	500	600
Size $\varnothing D$ (mm)	376	376	476	576	676
Size H (mm)	386	381	483	533	610
Size $\varnothing D_1$ (mm)	250	300	403	454	556
Size $\varnothing D_2$ (mm)	254	305	406	508	609
Size $\varnothing l_1$ (mm)	50	50	50	50	50
Size $\varnothing l_2$ (mm)	150	150	150	150	150



# LDI

## Specifications

### 1. Description and physical characteristics

- 1.1 The LDI helical air jet diffuser shall be manufactured in steel. The square or round diffuser shall be supplied with adjustable blades to guide the air.
- 1.2 The diffuser shall be designed with a outlet cone favoring a horizontal airflow on 360 degrees, even with a freely suspended diffuser.
- 1.3 The diffuser shall be powder coated with a polyester TGIC-free paint, providing a smooth, easy-to-clean, chip and fade resistant finish. The architect or client shall choose a standard colour from the RAL colour chart.

### 2. Performances

Diffusers performance shall be guaranteed with the help of diagrams indicating the loss of pressure, acoustic pressure generated, nominal speed in the occupied zone, airflow trajectory according to the initial temperature differential in heating, isothermal and in cooling modes in the critical areas.

### 3. Installation

- 3.1 The diffuser shall be mounted on a circular duct or on a galvanised steel plenum, supplied by the manufacturer.
- 3.2 Balancing key  
When required, the plenum will be provided with a radial balancing key, allowing flow rate adjustment between 0% and 100%.

### 4. Balancing

The NAD Klima LDI diffusers balancing shall be executed by a certified ventilation system balancing technician, with a recognised professional qualification.

### 5. Quality required: NAD Klima, LDI model

## Codification

<b>LDI</b>	<b>Product</b>
Q = Square R = Round	<b>Configuration</b>
250, 300, 400 500, 600, 800 (round only)	<b>Nominal dimension</b>
330, 415, 535, 603 830, 1100 (round only)	<b>Outer size</b>
H = Hand adjustment	<b>Adjustment</b>
9003 = White 9010 = Cream 00SB = Solar Black (Standard matte black) 00SM = Silver Matte (Standard metallic grey) ___ = RAL Color (write the RAL color number)	<b>Diffuser color</b>
S = With plenum inlet on the side X = Without plenum	<b>Plenum</b>
I = With insulation (plenum only) X = Without insulation	<b>Insulation</b>
D = With damper X = Without damper	<b>Balancing damper</b>
<b>LDI - Q - 250 - 330 - H - 9003 - X - X - X</b>	<b>Example</b>

nad  
K L I M A

[www.nadklima.com](http://www.nadklima.com)

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MADE IN  
  
CANADA